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April 1st, 2010
Renesas Electronics Corporation

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H8/300H Tiny Series

Stepper Motor Using 1-2 Phase Excitation

Introduction

The H8/3687 offers various built-in functions. Of these, P63 to P60 and the timer Z compare match function can be used to control a two-phase stepper motor.

The stepper motor is controlled using 1-2 phase excitation.

Target Device

H8/300H Tiny Series H8/3687 CPU

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1. Specifications

- The H8/3687 offers various built-in functions. Of these, P63 to P60 and the timer Z compare match function are used to control a two-phase stepper motor.
- The stepper motor is controlled using 1-2 phase excitation.
- This task involves repeating the operations for rotating the stepper motor forwards, stopping it, rotating the stepper motor in the reverse direction, and then again stopping it.
- The task realizes slew-up and slew-down processing by using software.
- Figure 1 shows the connection diagram for controlling a two-phase stepper motor.

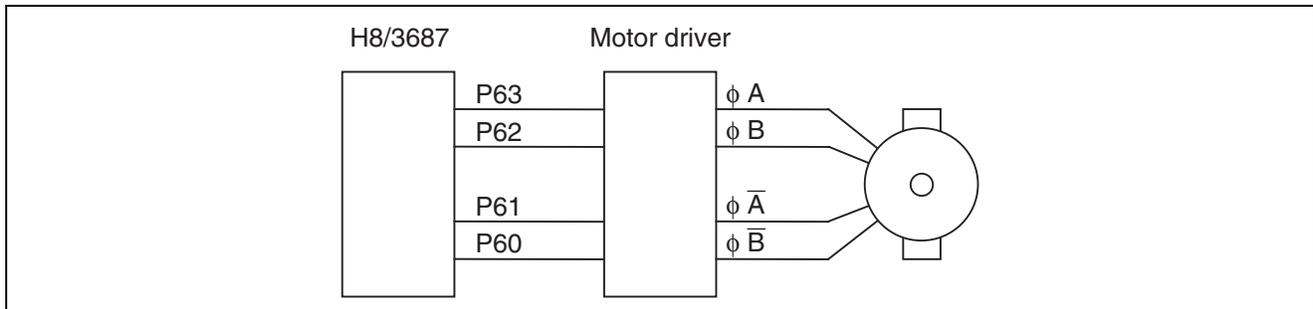


Figure 1 Connections for Controlling a Two-Phase Stepper Motor

2. Description of Functions

- 2.1 This sample task uses a permanent magnet stepper motor (Japan Servo KP6P8-701). Table 1 lists the standard specifications of the KP6P8-701.

Table 1 Standard Specifications of KP6P8-701

Item	Value
Model	KP6P8-701
Phases	2
Stepping angle [deg./step]	7.5
Voltage [V]	12
Current [A/PHASE]	0.33
Resistance of windings [Ω /PHASE]	36
Inductance [mH/PHASE]	28
Maximum static torque [mN·m]	78.4
Detent torque [mN·m]	1.3
Rotor inertia [$g \cdot cm^2$]	23.7

2.2 The following describes the H8/3687 functions used for stepper motor control. Figure 2 is a block diagram of the functions used for this sample task.

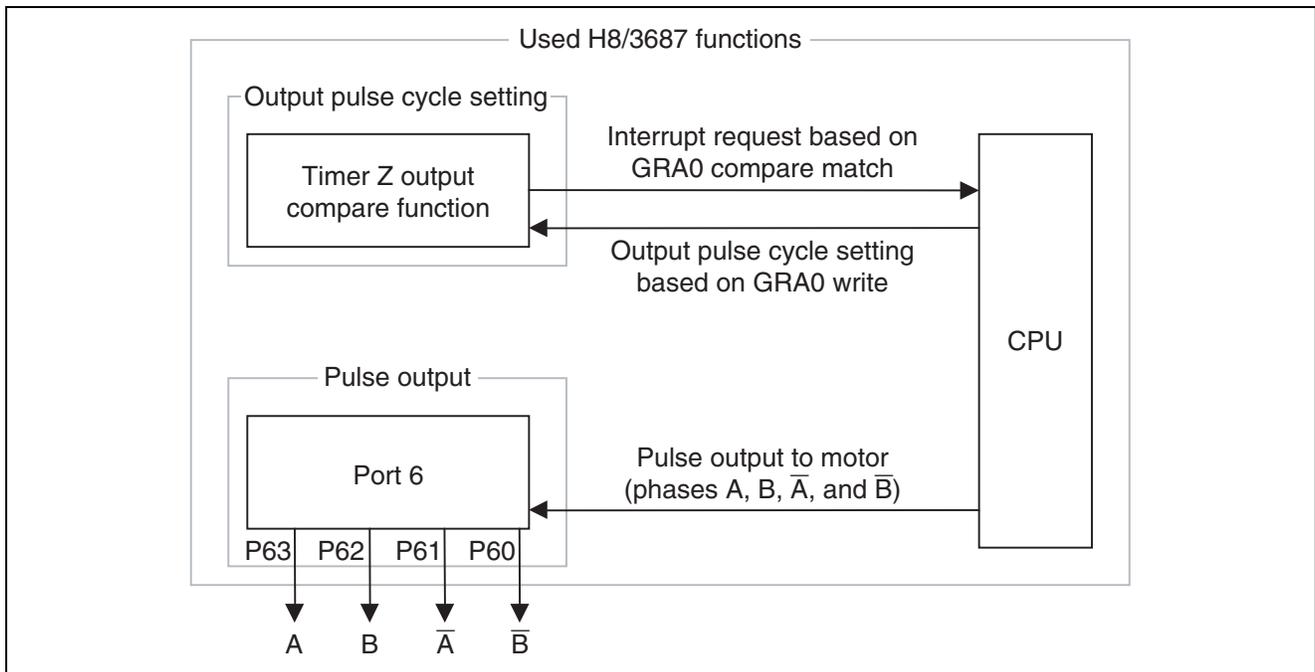


Figure 2 H8/3687 Functions Used

2.3 Timer Z is a 16-bit multi-function timer that incorporates an output compare function and input capture function. This sample task uses the output compare function of timer Z. Figure 3 is a block diagram of timer Z. This block diagram of timer Z is explained below.

- System clock (ϕ)
16-MHz reference clock for controlling the CPU and peripheral functions
- Prescaler S (PSS)
13-bit counter to which ϕ is input. This counter is incremented for each cycle.
- Timer control register 0 (TCR0)
This register is used to select a clock to be input to TCNT0 and a method for clearing TCNT0. In this sample task, the counter inputs a clock of $\phi/4$, counts up on the rising edge of the clock, and then clears TCNT0 when GRA0 compare match/input capture is performed.
- Timer I/O control register A0 (TIORA0)
This register controls GRA0. This sample task sets GRA0 as an output compare register and disables output to the FTIOA0 pin.
- Timer status register 0 (TSR0)
This register indicates the state of timer Z. In this sample task, input capture/compare match flag A (IMFA) is set to 1 when GRA0 compare match is performed.
- Timer interrupt enable register (TIER0)
This register enables or disables each interrupt request. This sample task enables an interrupt request based on the IMFA or IMFB flag of TSR0, and disables any other interrupt requests.
- Timer counter 0 (TCNT0)
This counter is a 16-bit read/write up-counter. This counter is incremented according to an input internal/external clock. This sample task uses an input clock of $\phi/4$, and increments the counter on the rising edge of the clock.
- General register A0 (GRA0)
This register is a 16-bit read/write register. The contents of GRA0 are compared with TCNT0 at all times. When a match is found, IMFA of TSR0 is set to 1. If IMIEA of TIER0 is set to 1 at this time, an interrupt request is issued to the CPU.
- Timer start register (TSTR)
This register is used to select whether to start or stop TCNT0 and TCNT1. In this sample task, TCNT0 is set to start count, while TCNT1 is set to stop count.
- Timer mode register (TMDR)
This register is used to specify whether to operate the TCNT0 and TCNT1 timers in sync or independently. This sample task uses TCNT0 independently of TCNT1.

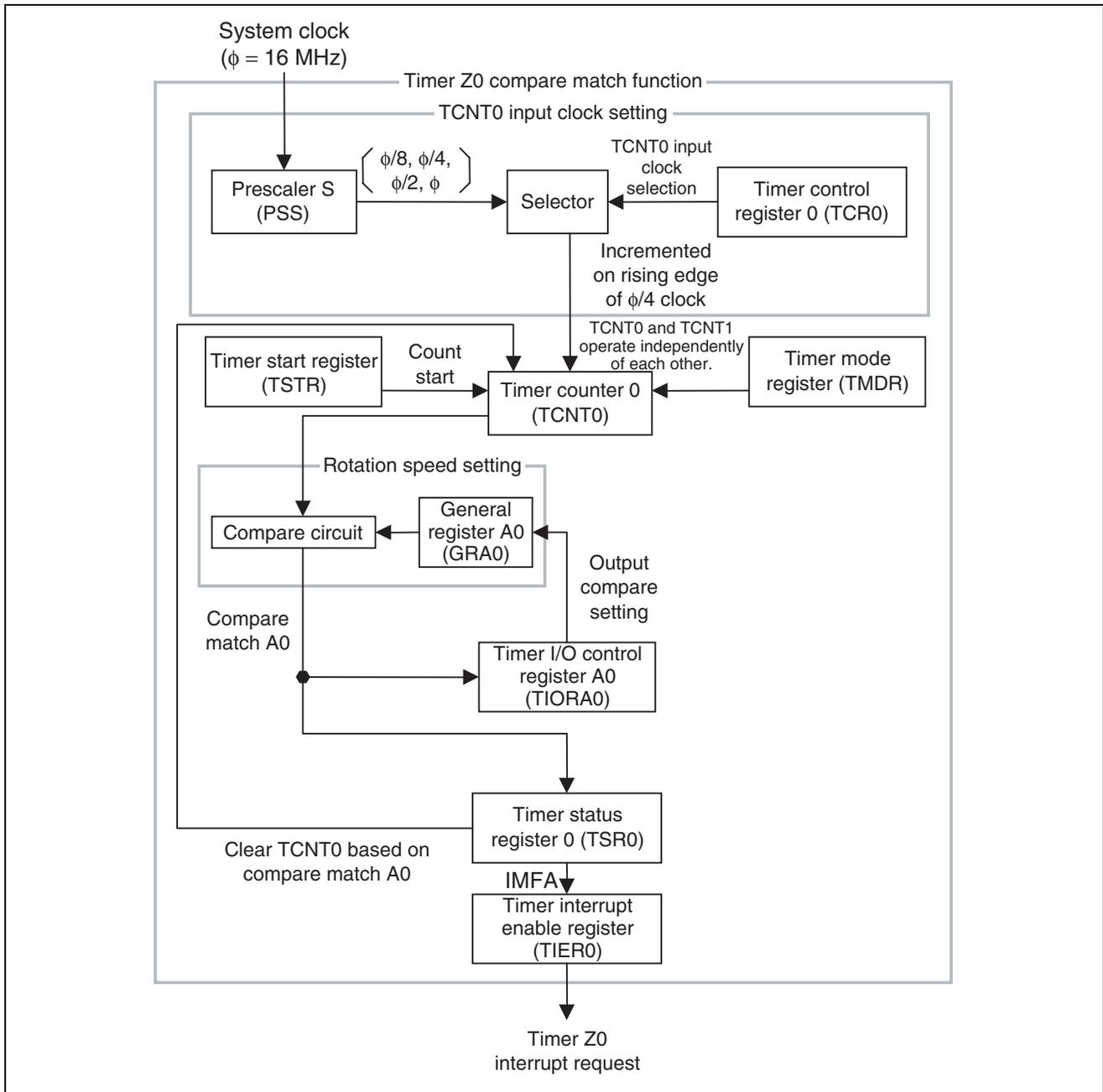


Figure 3 Block Diagram of Timer Z0

2.4 Port 6 is an 8-bit I/O port. This sample task uses P63 to P60 of port 6. Figure 4 is a block diagram of port 6. The functions of port 6 are explained below.

- Port data register 6 (PDR6)
P63 to P60 are used for excitation phase driving of the stepper motor.
- Port control register 6 (PCR6)
P63 to P60 are set as output pins.

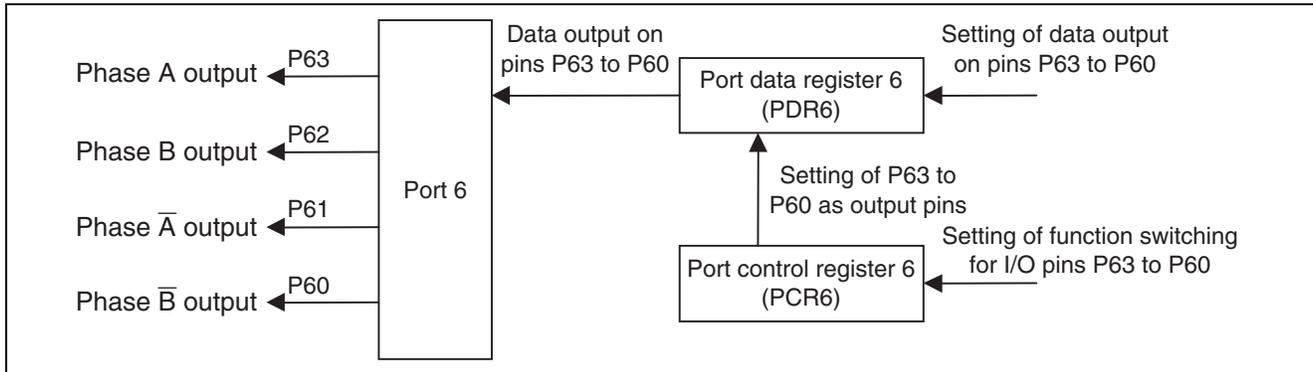


Figure 4 Block Diagram of Port 6 Functions

2.5 Table 2 lists the function assignments for this sample task.

Table 2 Function Assignments

Name	Assigned function
System clock	Reference clock for operating the stepper motor
PSS	
TCNT0	
TCR0	Sets TCNT0 operation.
TIORA0	Sets the output compare register.
TSR0	Indicates the state of timer Z.
TIER0	Enables or disables each interrupt request.
TSTR	Starts the counting of TCNT0.
TMDR	Sets TCNT0 and TCNT1 to operate independently of each other.
GRA0	Sets the duration of one step of the stepper motor.
PDR6	Drives the excitation phase of the stepper motor.
PCR6	

3. Description of Operation

3.1 Example of stepper motor operation

Figure 5 shows an example of operating the two-phase stepper motor with a stepping angle of 7.5 [deg./step] by using 1-2 phase excitation. The operation is outlined below.

- As shown in Figure 5, a high pulse causes the corresponding phase to be excited.
- First, phase A is excited. At this time, the rotor is positioned to phase A.
- Next, phases A and B are excited simultaneously. At this time, the rotor is positioned halfway between phases A and B. Then, the rotor is rotated by excitation in the following order: phase B → phases B and \bar{A} → phase \bar{A} → phases \bar{A} and \bar{B} → phase \bar{B} → phases \bar{B} and A.
- For reverse rotation, the stepper motor is rotated by excitation in the following order: phases B and A → phase \bar{B} → phases \bar{A} and \bar{B} → phase \bar{A} → phase B and \bar{A} → phase B → phase A and B → phase A.
- For stop operation, the stepper motor is stopped by keeping the last phase of a forward rotation or reverse rotation excited for a certain period of time.

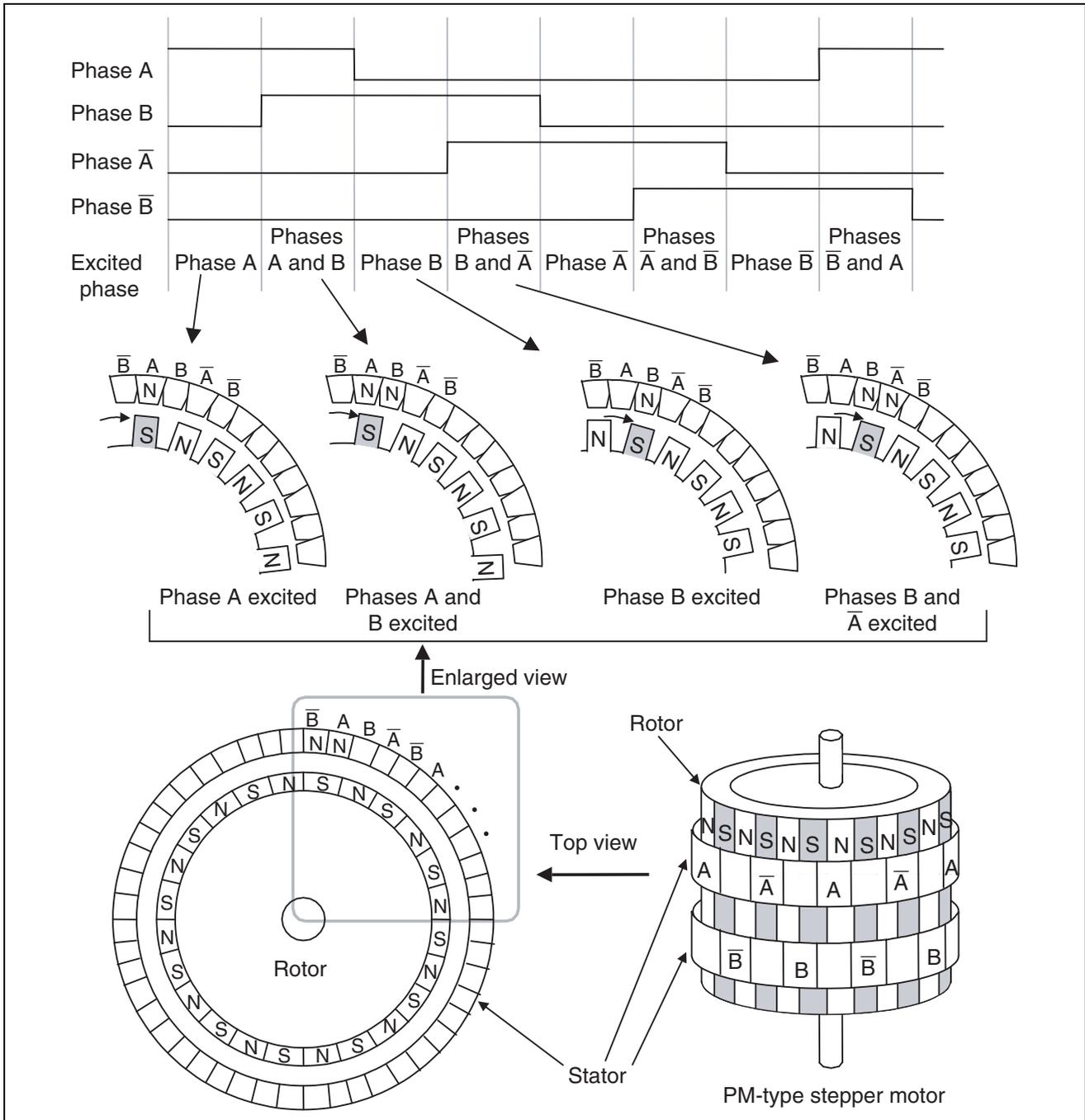


Figure 5 Example of Stepper Motor Operation

3.2 Slew-up and slew-down operation

Acceleration/deceleration-controlled pulses are output. Slew-up/slew-down operation maintains the synchronization of the motor. If a series of short-cycle pulses is suddenly output to operate the motor, the motor may not be able to handle the load and will not rotate. Slew-up and slew-down operation is used to avoid this problem.

The following explains the principle of operation.

- The pulse cycles are gradually shortened to output the specified number of pulses (slew-up operation).
- The specified number of pulses are output at a regular pulse cycle (constant-speed operation).
- The pulse cycle is gradually extended to output the specified number of pulses (slew-down operation).

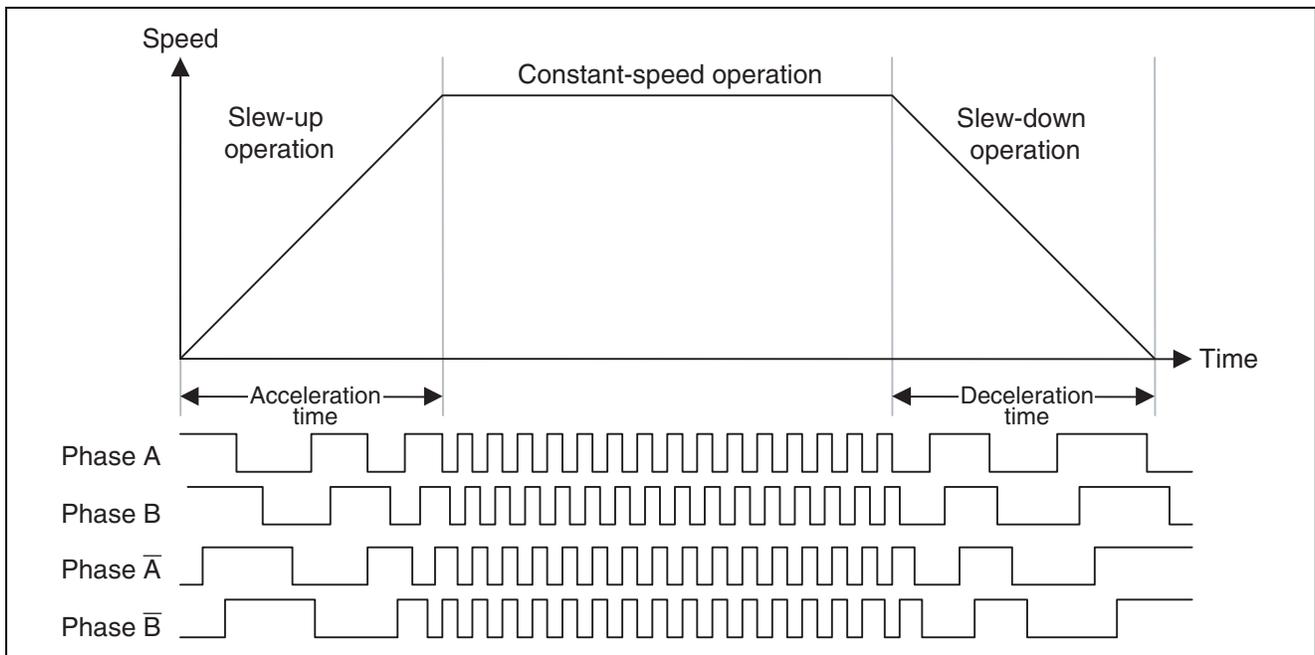


Figure 6 Example of Slew-up and Slew-down Operation

3.3 Figure 7 is a flowchart illustrating stepper motor control.

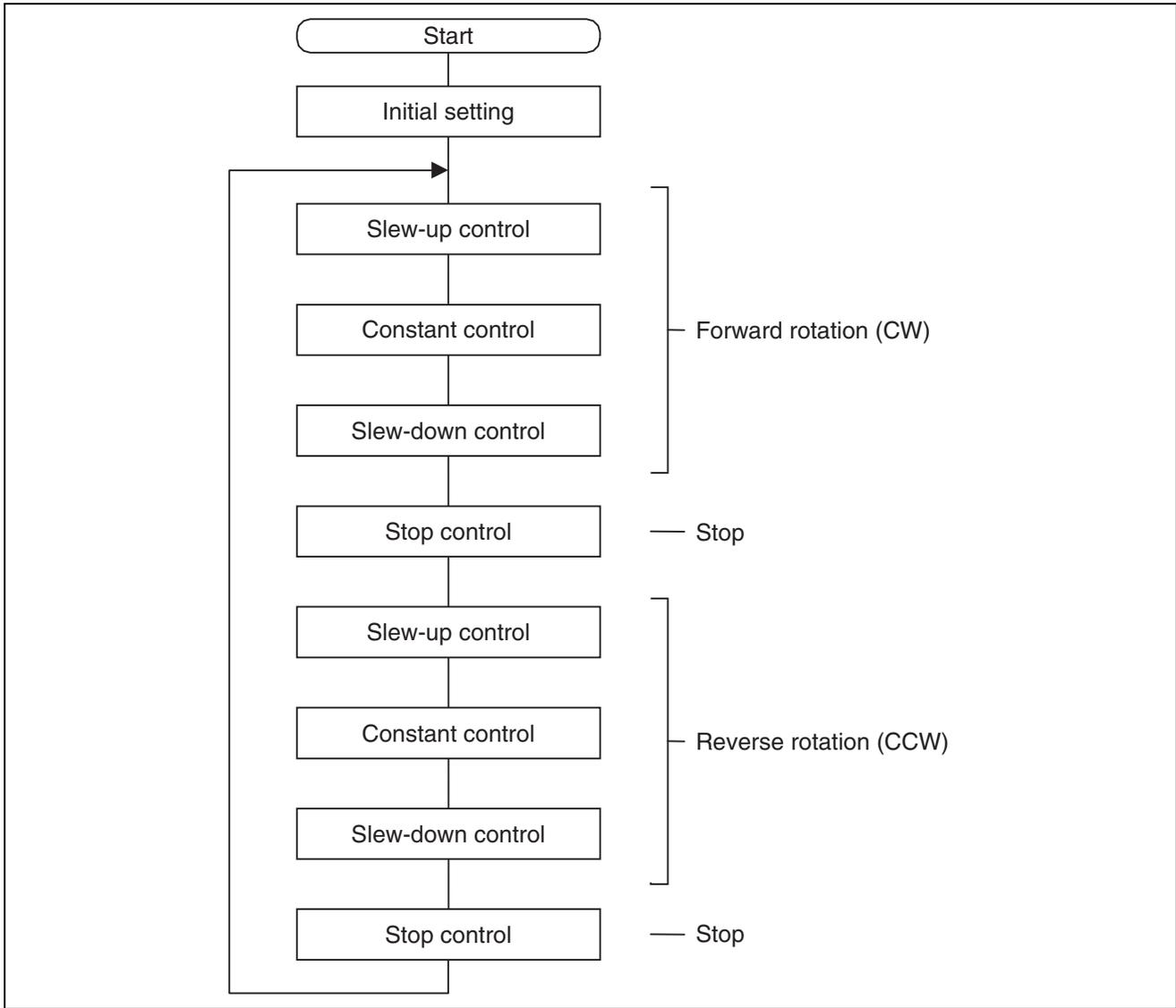


Figure 7 Flowchart of Stepper Motor Control

3.4 Expression for calculating timer Z interrupt time

- The expression for calculating the timer Z interrupt time based on the setting of the output compare register (GRA0) is as follows:

$$\begin{aligned}\text{Timer Z interrupt time} &= \frac{\text{GRA0} + 1}{(\text{System clock } \phi/4)} \\ &= \frac{\text{GRA0} + 1}{16\text{MHz}/4} \\ &= \frac{\text{GRA0} + 1}{4} \text{ } [\mu\text{s}]\end{aligned}$$

3.5 Figure 8 illustrates the principle of slew-up control during forward rotation

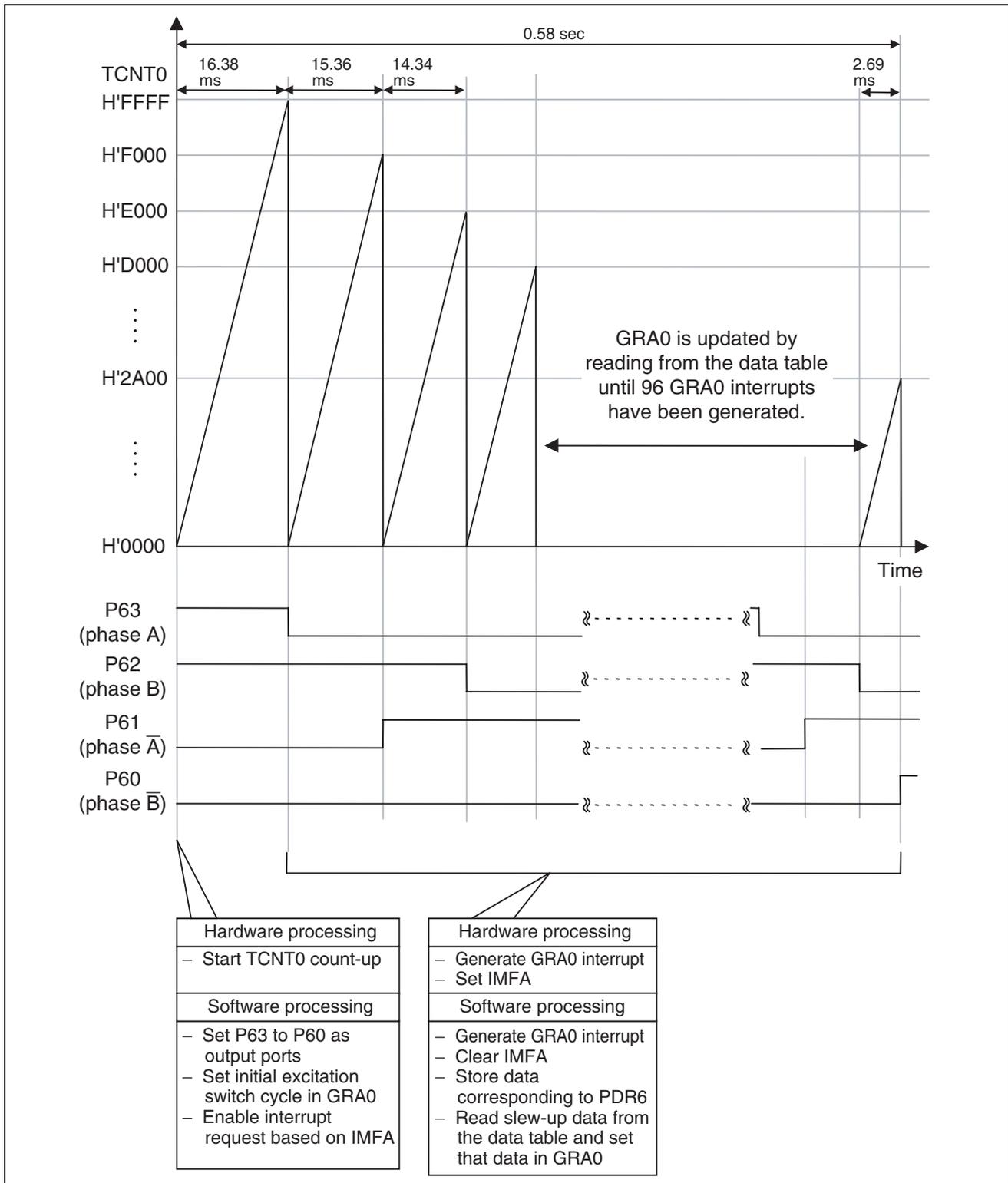


Figure 8 Principle of Slew-up Control during Forward Rotation

3.6 Figure 9 illustrates the principle of constant control during forward rotation

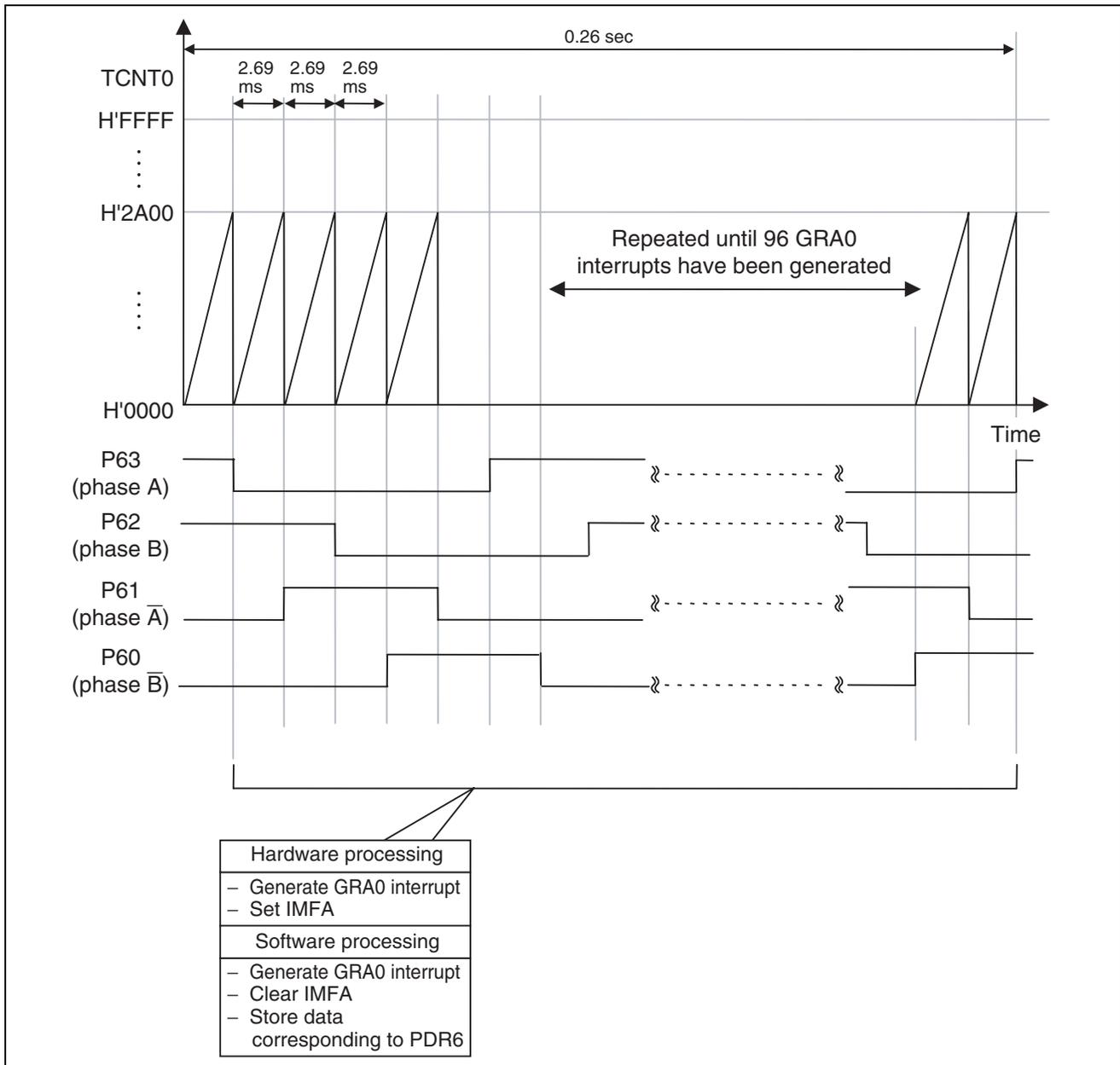


Figure 9 Principle of Constant Control during Forward Rotation

3.7 Figure 10 illustrates the principle of slew-down control during forward rotation.

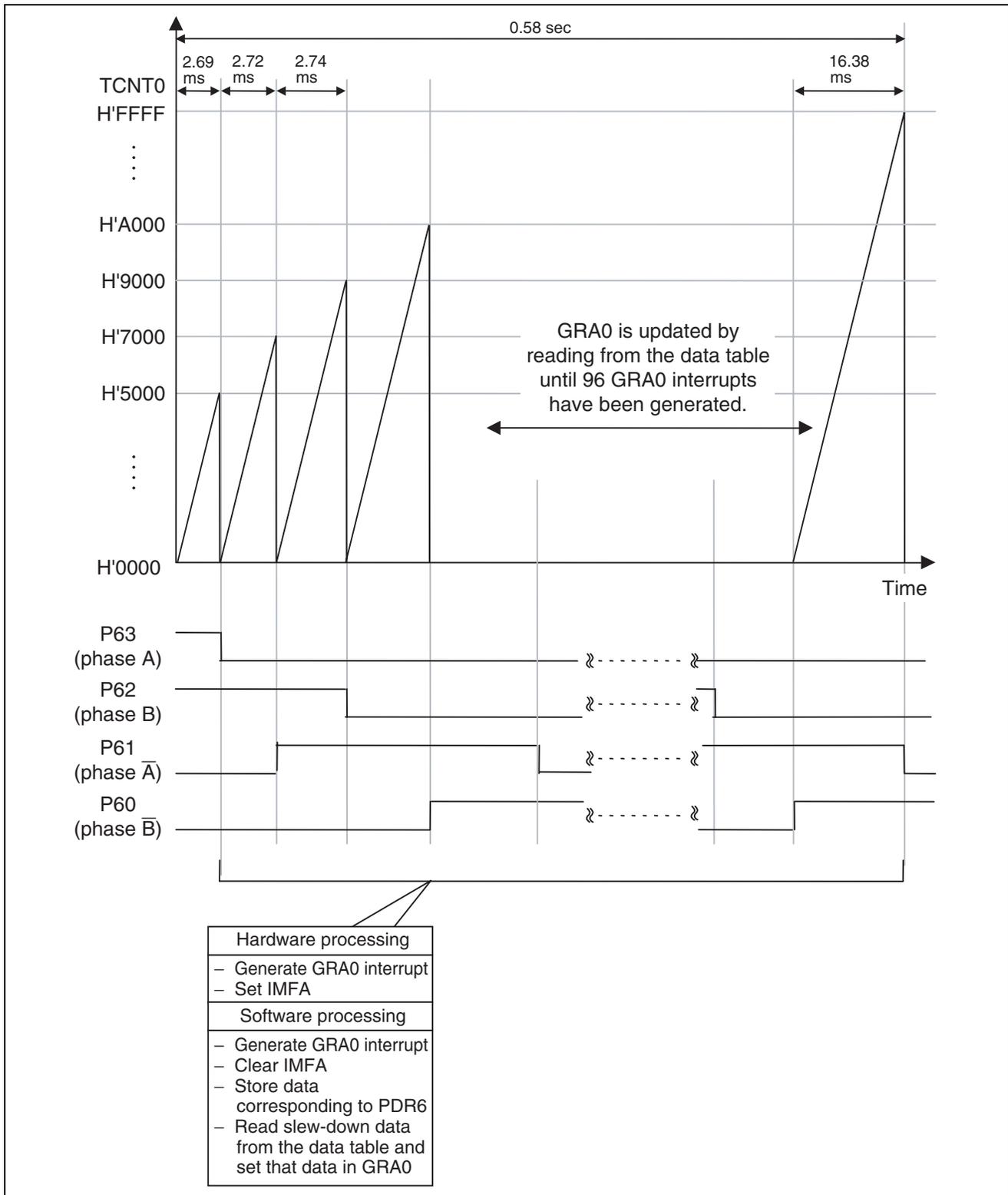


Figure 10 Principle of Slew-down Control during Forward Rotation

3.8 Figure 11 illustrates the principle of stop control.

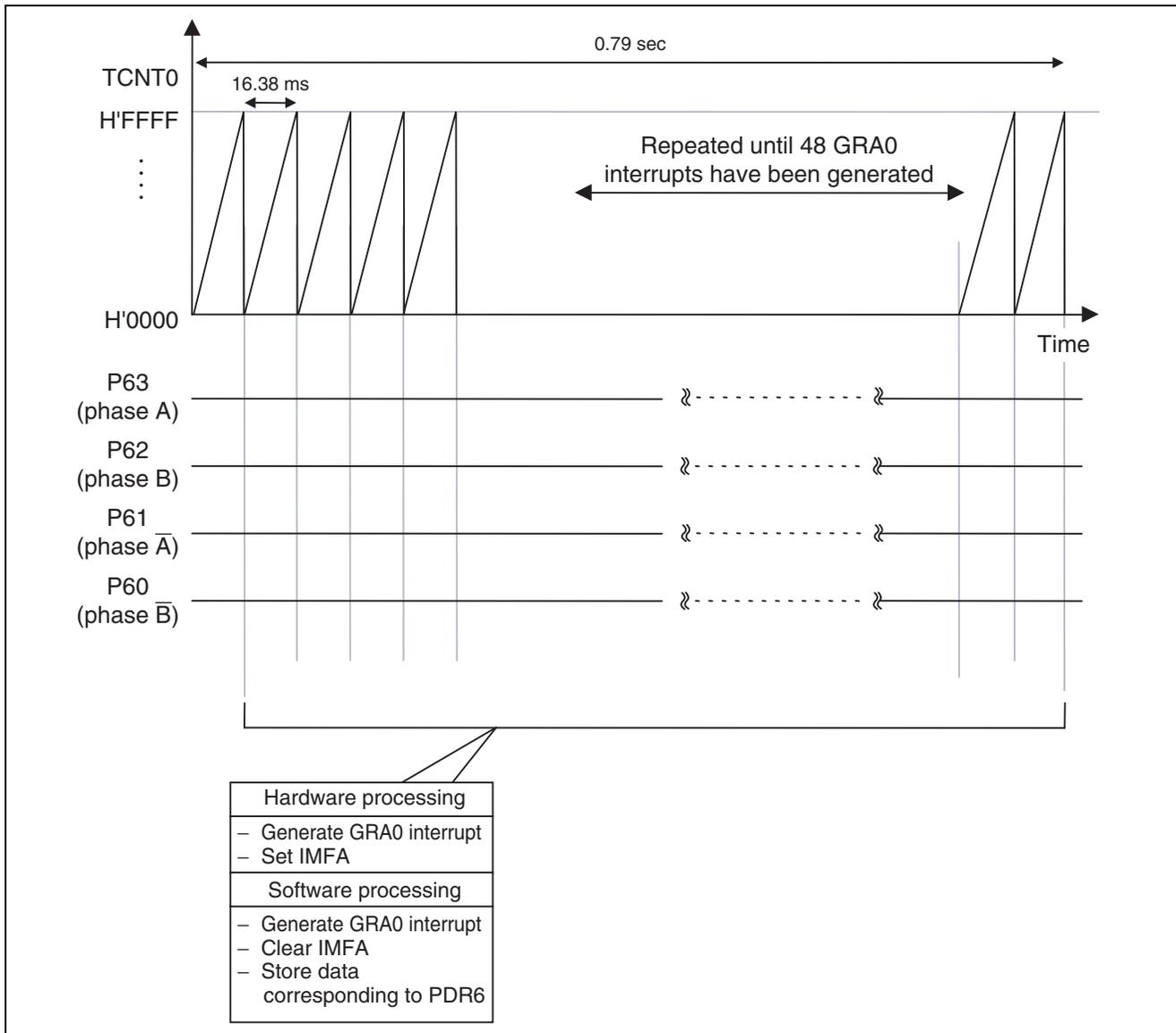


Figure 11 Principle of Stop Control

3.9 Figure 12 illustrates the principle of slew-up control during reverse rotation.

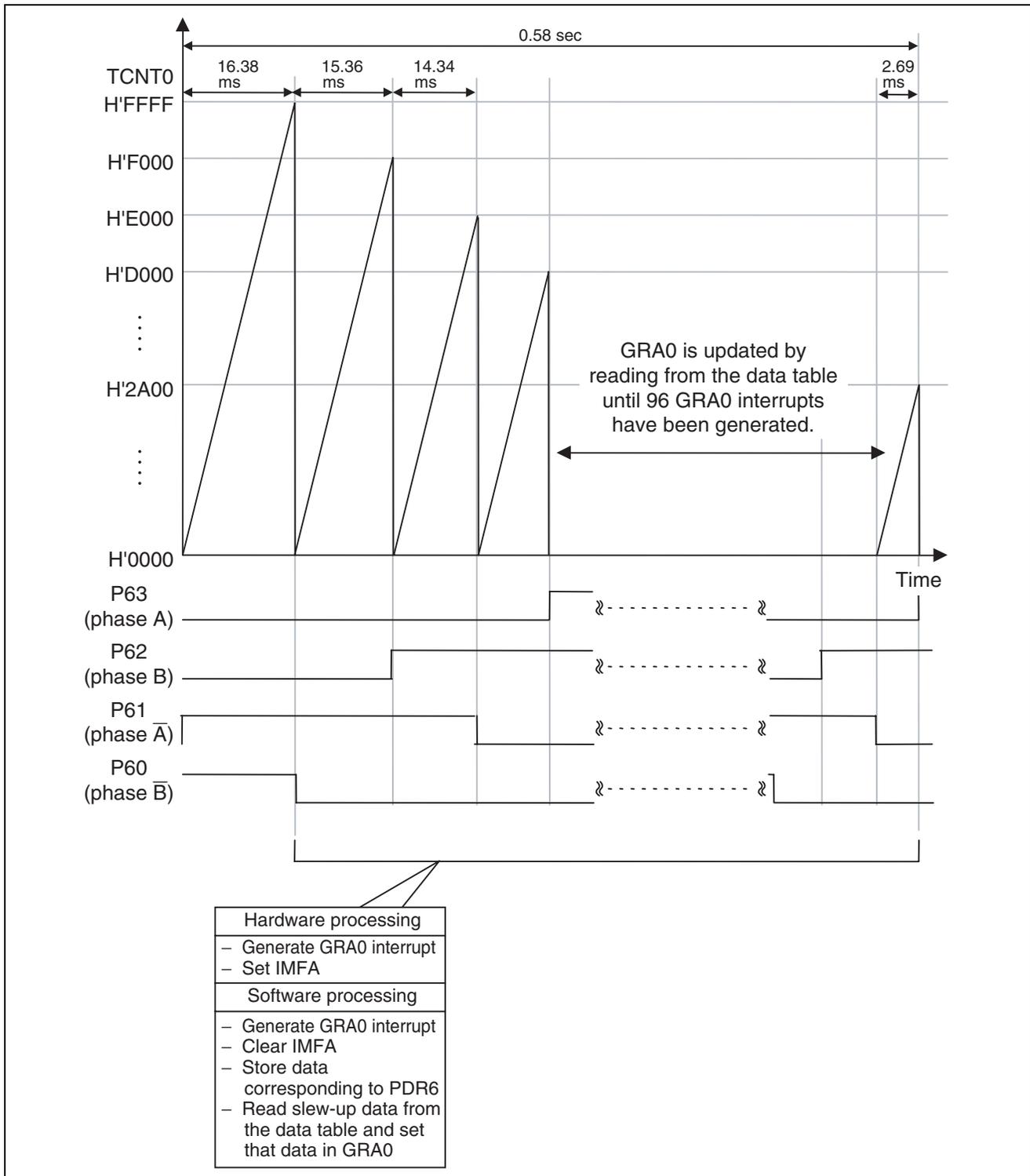


Figure 12 Principle of Slew-up Control during Reverse Rotation

3.10 Figure 13 illustrates the principle of constant control during reverse rotation.

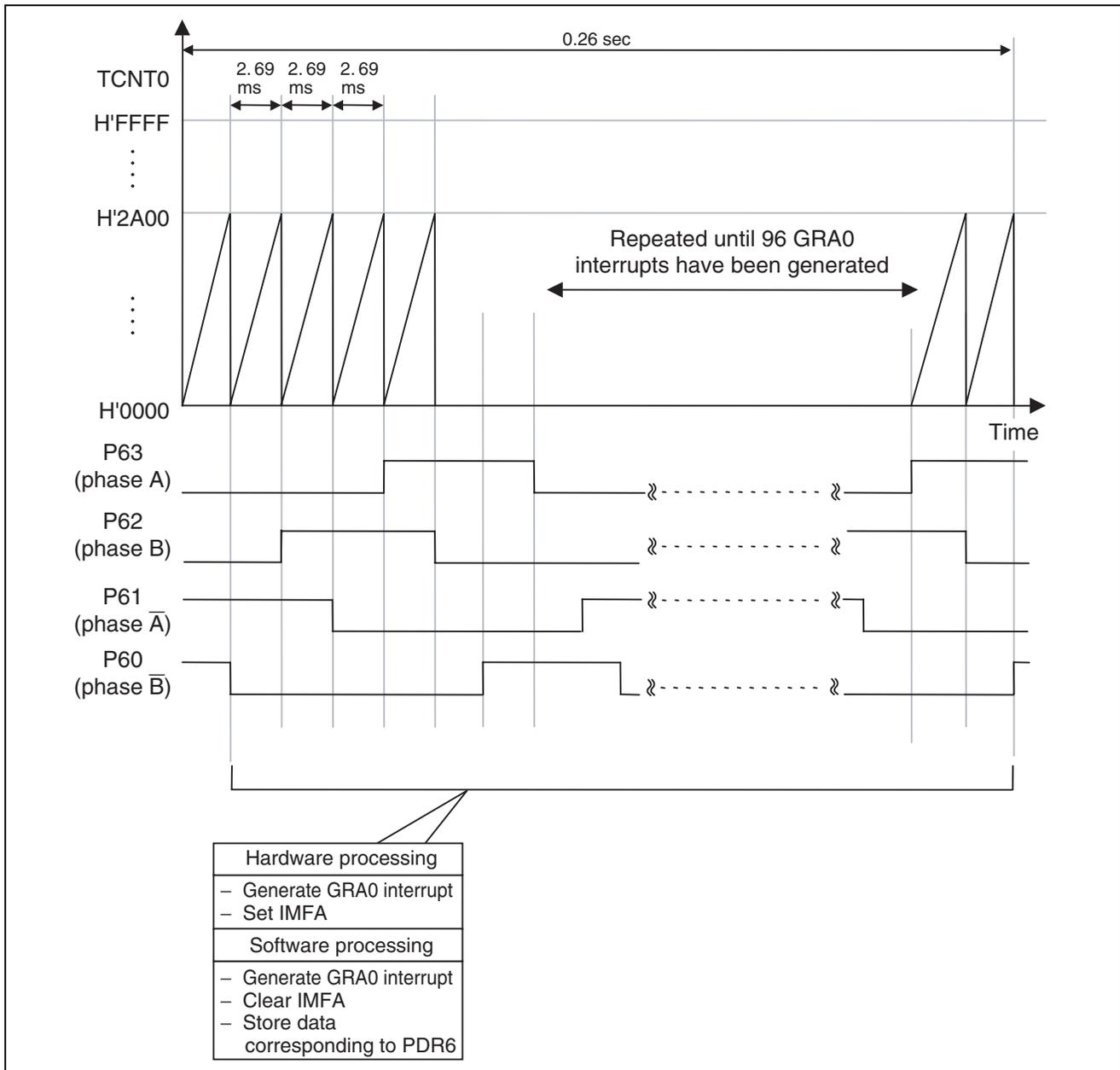


Figure 13 Principle of Constant Control during Reverse Rotation

3.11 Figure 14 illustrates the principle of slew-down control during reverse rotation.

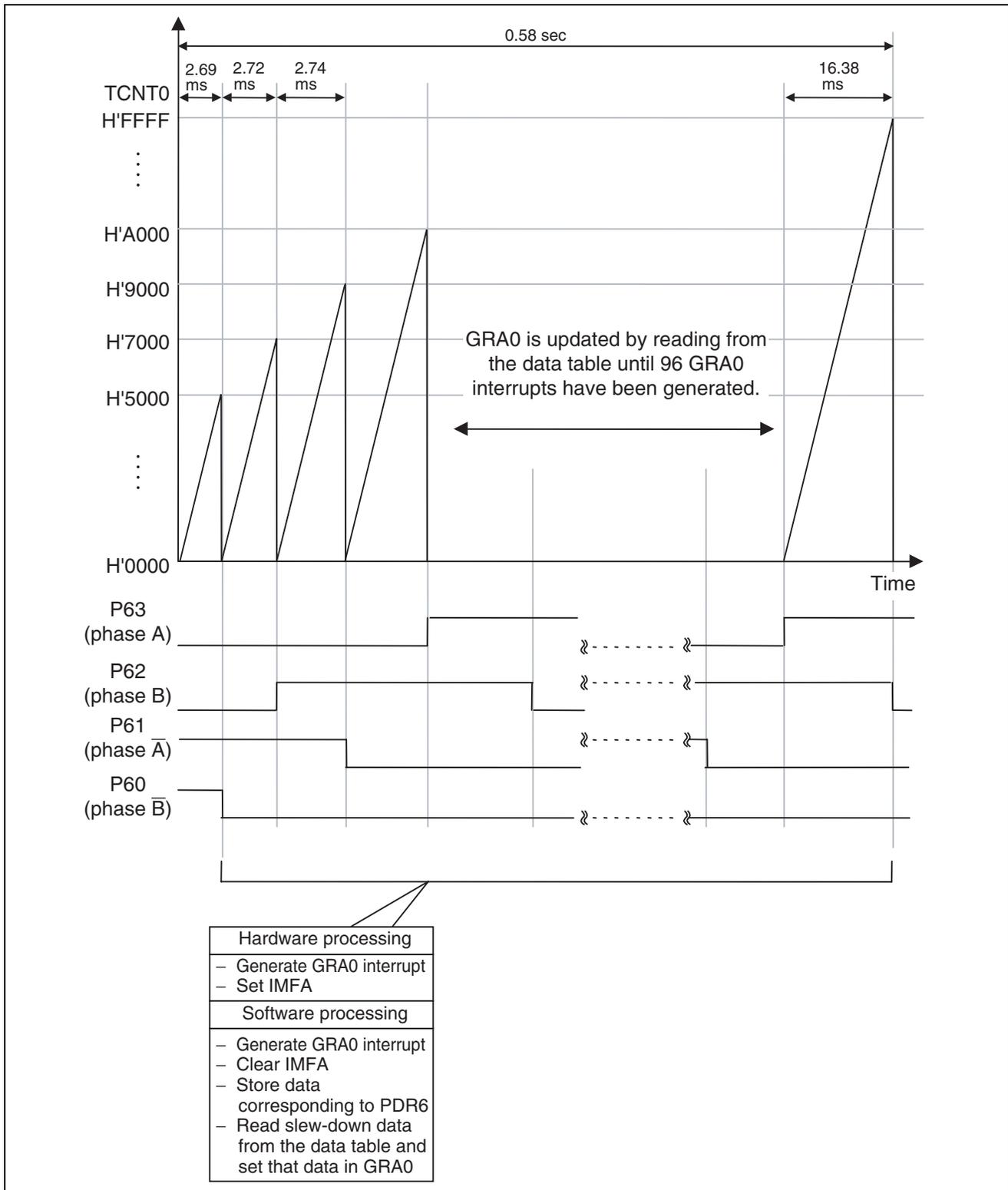


Figure 14 Principle of Slew-down Control during Reverse Rotation

4. Description of Software

4.1 Modules

Table 3 lists the modules used for this sample task.

Table 3 Modules

Module name	Label name	Function
Main routine	main	Initializes the global variables, I/O ports, and timer Z, and enables interrupts.
Timer Z interrupt processing	tzint	Main routine for the stepper motor
Slew-up control during forward rotation	fslueup	Applies slew-up control during forward rotation.
Slew-down control during forward rotation	fsluedwn	Applies slew-down control during forward rotation.
Constant control during forward rotation	fconst	Applies constant control during forward rotation.
Rotation stop	frstop	Stops forward/reverse rotation.
Slew-up control during reverse rotation	rslueup	Applies slew-up control during reverse rotation.
Slew-down control during reverse rotation	rsluedwn	Applies slew-down control during reverse rotation.
Constant control during reverse rotation	rconst	Applies constant control during reverse rotation.

4.2 Arguments

No arguments are used for this sample task.

4.3 Internal registers

The internal registers used for this sample task are described below.

— TCR0 Timer control register 0 Address: HF700

Bit	Bit name	Setting	Function
7	CCLR2	CCLR2 = 0	Counter clear 2 to 0
6	CCLR1	CCLR1 = 0	CCLR2 = 0, CCLR1 = 0, CCLR0 = 1: Clears TCNT0 when GRA0 compare match/input capture is performed.
5	CCLR0	CCLR0 = 1	
4	CKEG1	CKEG1 = 0	Clock edge 1 to 0
3	CKEG0	CKEG0 = 0	CKEG1 = 0, CKEG0 = 0: Increments the counter on the rising edge of the clock.
2	TPSC2	TPSC2 = 0	Timer prescaler 2 to 0
1	TPSC1	TPSC1 = 1	TPSC2 = 0, TPSC1 = 1, TPSC0 = 0: Increments the counter with $\phi/4$.
0	TPSC0	TPSC0 = 0	

— TIORA0 Timer I/O control register A0

Address: H'F701

Bit	Bit name	Setting	Function
2	IOA2	IOA2 = 0	I/O control A2 to 0
1	IOA1	IOA1 = 0	IOA2 = 0, IOA1 = 0, IOA0 = 0: Sets GRA0 as an output compare register and disables pin output based on a compare match.
0	IOA0	IOA0 = 0	

— TSR0 Timer status register 0

Address: H'F703

Bit	Bit name	Setting	Function
0	IMFA	0	Input capture/compare match flag A IMFA = 0: Mismatch between GRA0 and TCNT0 values IMFA = 1: Match between GRA0 and TCNT0 values

— TIER0 Timer interrupt enable register 0

Address: H'F704

Bit	Bit name	Setting	Function
0	IMIEA	1	Input capture/compare match interrupt enable A When IOA2 of TIORA0 = 0 (output compare setting): IMIEA = 0: Disables an interrupt based on the IMFA flag of TSR0. IMIEA = 1: Enables an interrupt based on the IMFA flag of TSR0.

— TCNT0 Timer counter 0

Address: H'F706

Function: 16-bit counter that is incremented on the rising edge of $\phi/4$

Setting: H'0000

— GRA0 General register A0

Address: H'F708

Function: A compare match occurs when a match is found between the setting of GRA0 and the count value of TCNT0.

Setting: H'FFFF

— TSTR Timer start register

Address: H'F720

Bit	Bit name	Setting	Function
0	STR0	0	Channel 0 counter start STR0 = 0: Causes TCNT0 to stop count operation. STR0 = 1: Causes TCNT0 to start count operation.

— TMDR Timer mode register

Address: H'F721

Bit	Bit name	Setting	Function
0	SYNC	0	Timer synchronization SYNC = 0: Operates TCNT0 independently of TCNT1. SYNC = 1: Operates TCNT0 and TCNT1 in sync with each other.

— TFCR Timer function control register

Address: H'F723

Bit	Bit name	Setting	Function
1	CMD1	CMD1 = 0	Combination mode 1 to 0
0	CMD0	CMD0 = 0	CMD1 = 0, CMD0 = 0: Operates Channels 0 and 1 normally.

— TOER Timer output master enable register

Address: H'F724

Bit	Bit name	Setting	Function
0	EA0	1	Master enable A0 EA0 = 0: Enables output on the FTIOA0 pin. EA0 = 1: Disables output on the FTIOA0 pin.

— TOCR Timer output control register

Address: H'F725

Bit	Bit name	Setting	Function
0	TOA0	0	Output level select A0 TOA0 = 0: Causes FTIOA0 to output 0 initially. TOA0 = 1: Causes FTIOA0 to output 1 initially.

— PDR6 Port data register 6

Address: H'FFD9

Function: Uses P63 to P60 for excitation phase driving of the stepper motor.

Setting: H'08

— PCR6 Port control register 6

Address: H'FFE9

Function: Sets P63 to P60 as output pins when PCR6 = H'0F.

Setting: H'0F

4.4 RAM

Table 4 lists the RAM used for this sample task.

Table 4 RAM

Label name	Function	Memory consumption	Module
tzcnt	Elements of array pattbl[] representing stepper motor excitation data	1 byte	Main routine Timer Z interrupt processing Forward rotation slew-up control Forward rotation slew-down control Forward rotation constant control Rotation stop Reverse rotation slew-up control Reverse rotation slew-down control Reverse rotation constant control
sluecnt	Elements of array uptbl[] used for slew-up and slew-down operation	1 byte	Main routine Timer Z interrupt processing Forward rotation slew-up control Forward rotation slew-down control Reverse rotation slew-up control Reverse rotation slew-down control
nextmode	Sets the operating mode of the stepper motor.	1 byte	Main routine Timer Z interrupt processing
modecnt	Sets the number of interrupts in the operating mode of the stepper motor.	2 bytes	Main routine Timer Z interrupt processing
pattbl[8]	Excitation pattern data table for the stepper motor	8 bytes	Main routine Forward rotation slew-up control Forward rotation slew-down control Forward rotation constant control Rotation stop Reverse rotation slew-up control Reverse rotation slew-down control Reverse rotation constant control
uptbl[96]	Interrupt time data table for slew-up and slew-down operation	192 bytes	Main routine Forward rotation slew-up control Forward rotation slew-down control Reverse rotation slew-up control Reverse rotation slew-down control

4.5 Data table variables

— Data table for switching the excitation pattern of the stepper motor

```
pattbl[8]={
    0x08,    Excites phase A (P63).
    0x0C,    Excites phases A (P63) and B (P62).
    0x04,    Excites phase B (62).
    0x06,    Excites phases B (62) and  $\bar{A}$  (P61).
    0x02,    Excites phase  $\bar{A}$  (P61).
    0x03,    Excites phases  $\bar{A}$  (P61) and  $\bar{B}$  (P60).
    0x01,    Excites phase  $\bar{B}$  (P60).
    0x09,    Excites phases  $\bar{B}$  (P60) and A (P63).
}
```

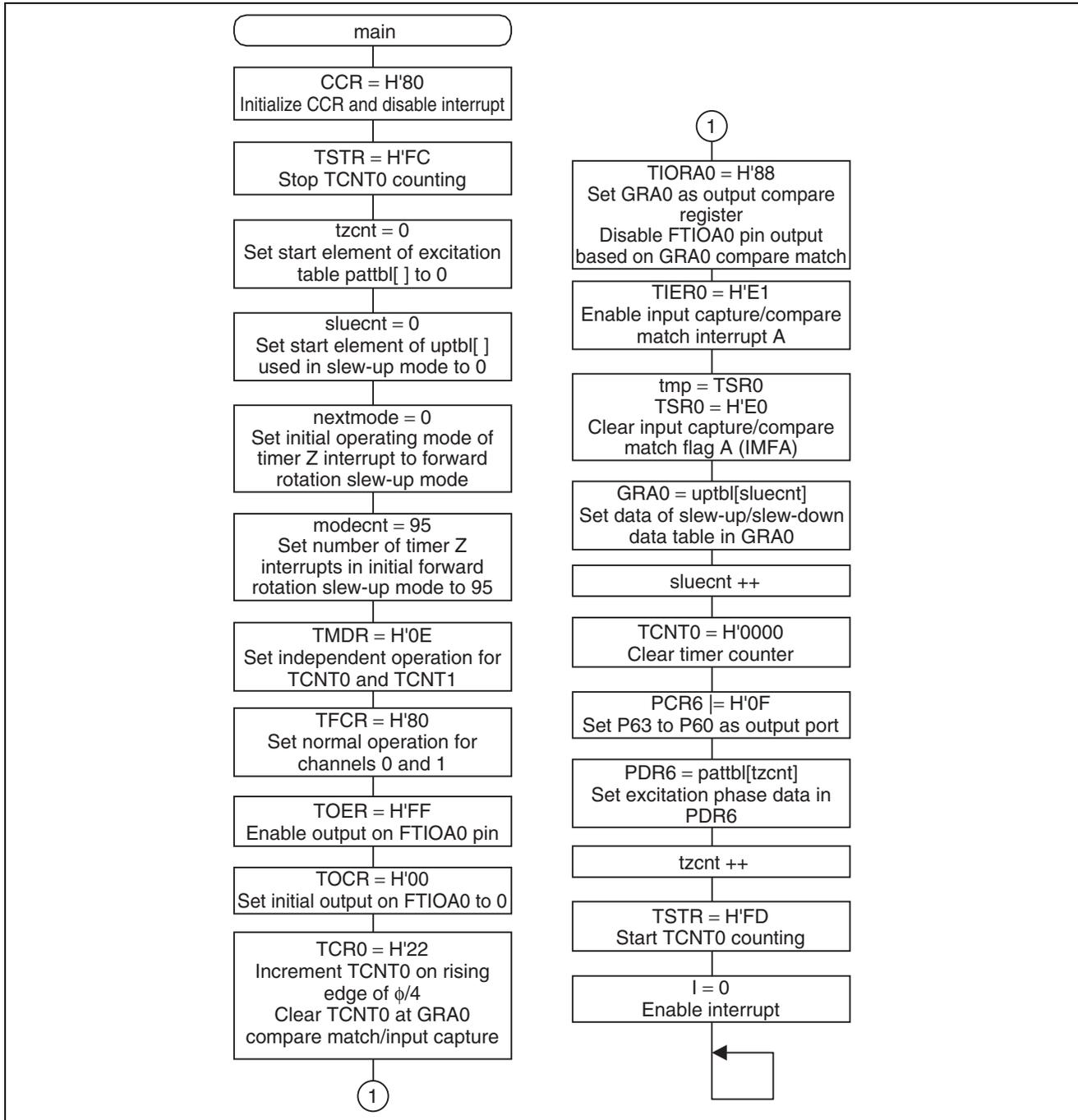
— Data table for slew-up and slew-down setting

```
uptbl[96]={
    0xFFFF,0xF000,0xE000,0xD500,0xCE40,0xC738,0xC030,0xB928,0xB220,0xAB18,
    0xA410,0x9DD0,0x9790,0x9150,0x8CA0,0x87F0,0x8340,0x8020,0x7D00,0x7AA8,
    0x7850,0x75F8,0x74BD,0x7148,0x6FB8,0x6E28,0x6C98,0x6B08,0x6978,0x67E8,
    0x66BC,0x6590,0x6464,0x6338,0x620C,0x6144,0x607C,0x5FB4,0x5EEC,0x5DCA,
    0x5CA8,0x5B86,0x5A64,0x5942,0x5820,0x56FE,0x55DC,0x54BA,0x5398,0x5276,
    0x5154,0x5032,0x4F10,0x4DEE,0x4CCC,0x4BAA,0x4A88,0x4966,0x4844,0x4722,
    0x4600,0x44DE,0x43BC,0x429A,0x4178,0x4056,0x3F34,0x3E12,0x3CF0,0x3BC4,
    0x3A34,0x3890,0x373C,0x35E8,0x3494,0x33D6,0x3318,0x325A,0x319C,0x30DE,
    0x3064,0x2FEA,0x2F70,0x2EF6,0x2E7C,0x2E02,0x2D9C,0x2D36,0x2CD0,0x2C6A,
    0x2C04,0x2B9E,0x2B38,0x2AD2,0x2A6C,0x2A00,
}
```

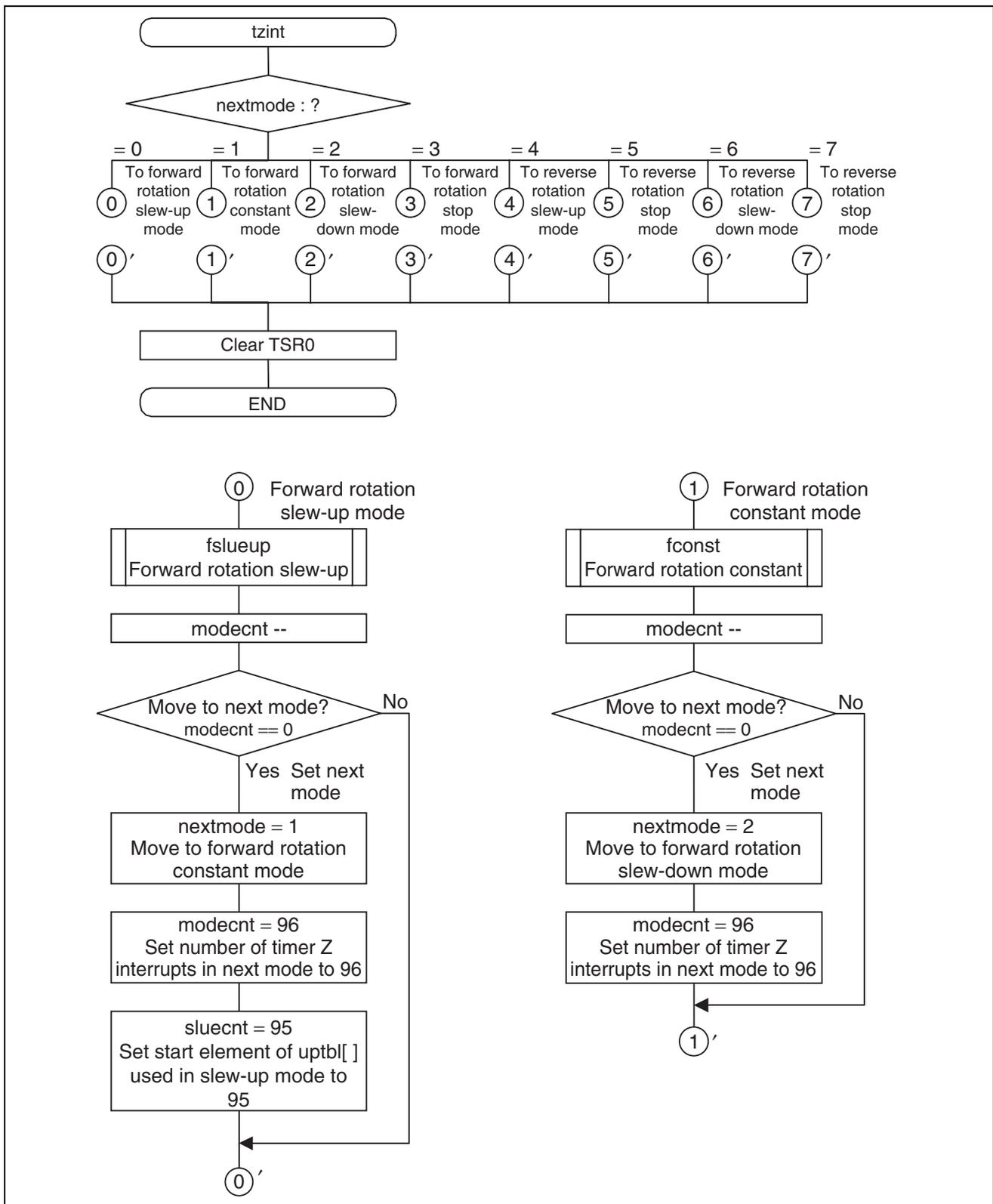
Data in `uptbl[]` is sequentially written to GRA0 by a GRA0 interrupt generated during slew-up and slew-down until the stepper motor makes one complete revolution (96 steps).

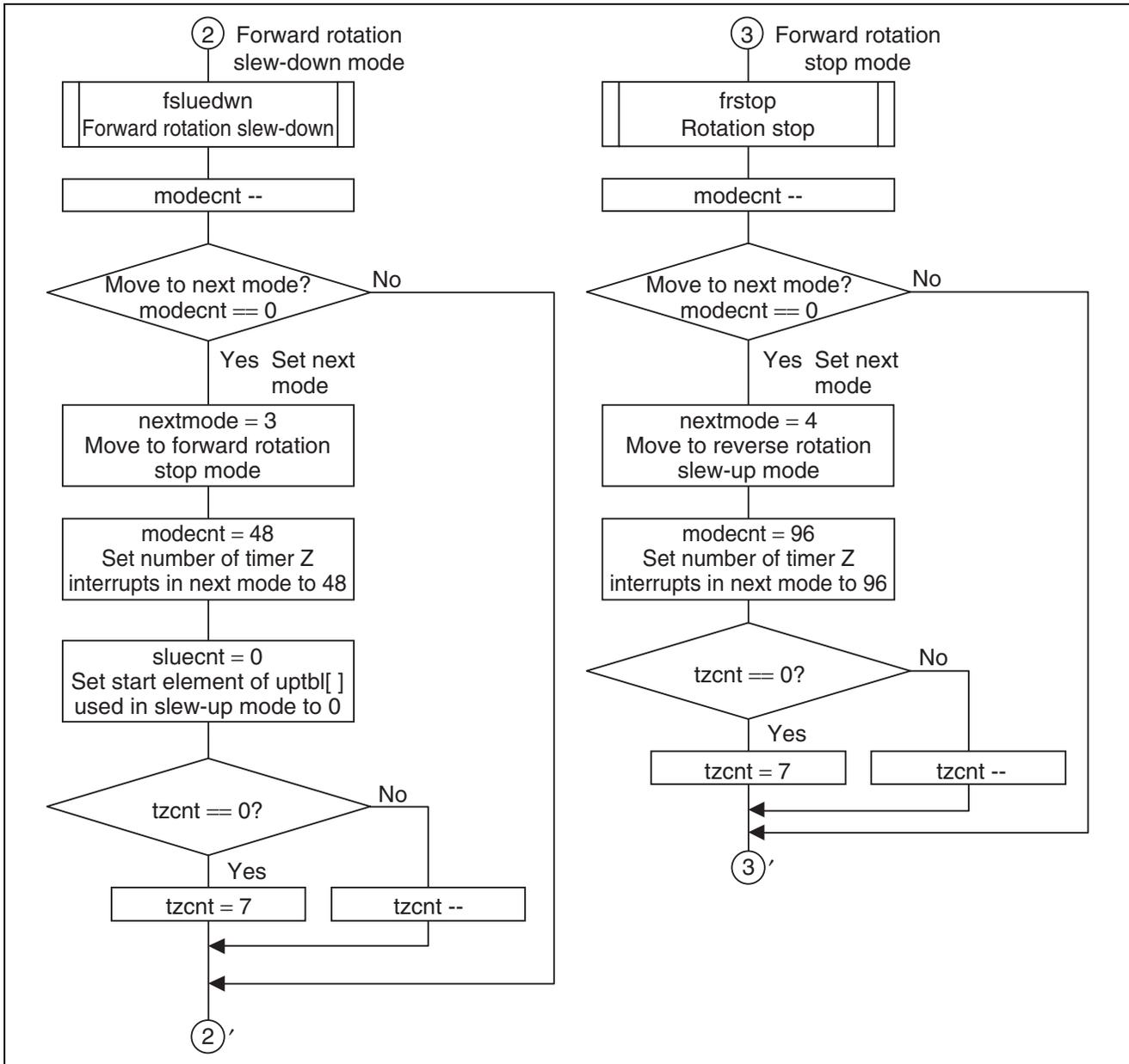
5. Flowchart

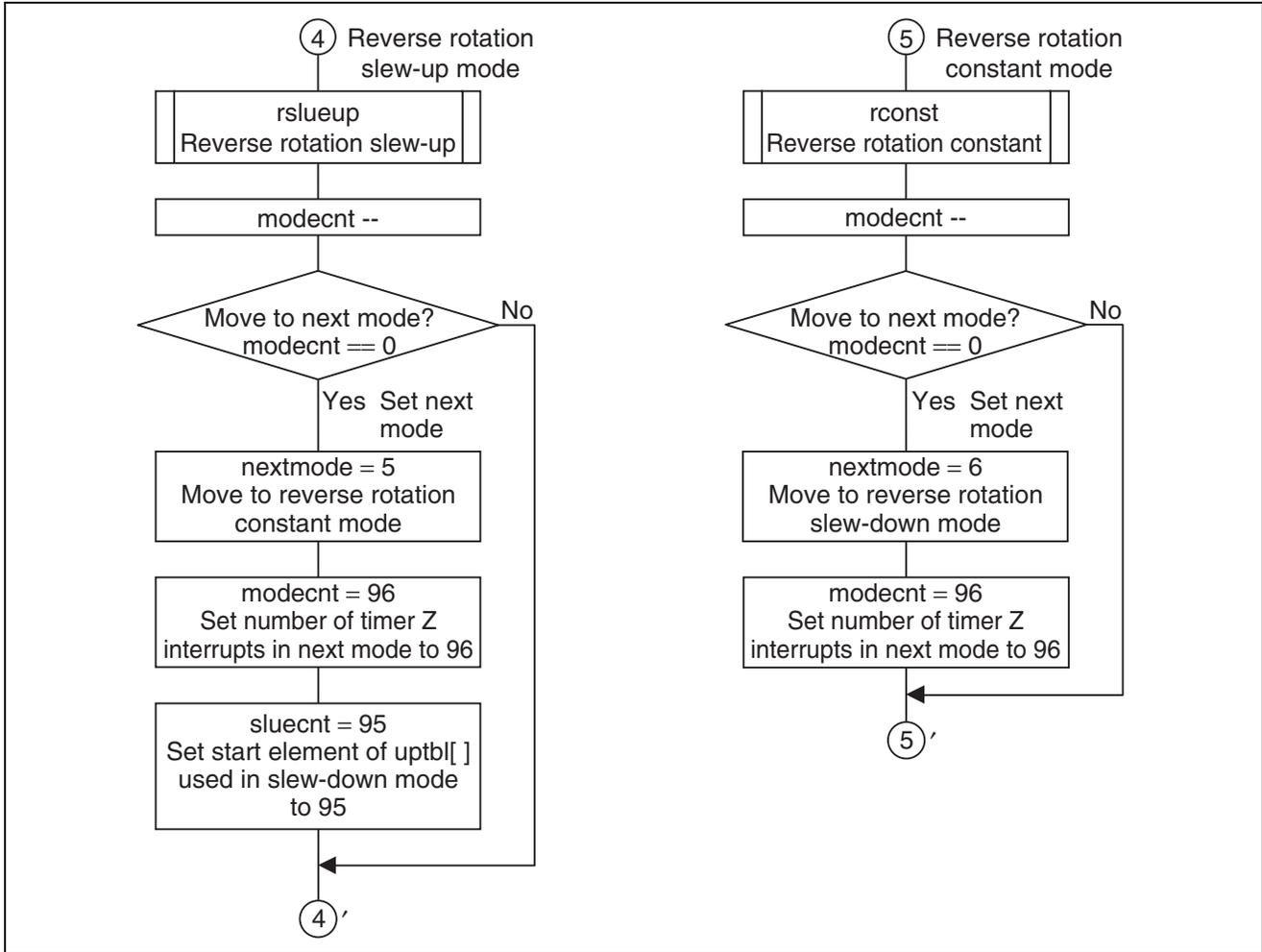
5.1 Main routine

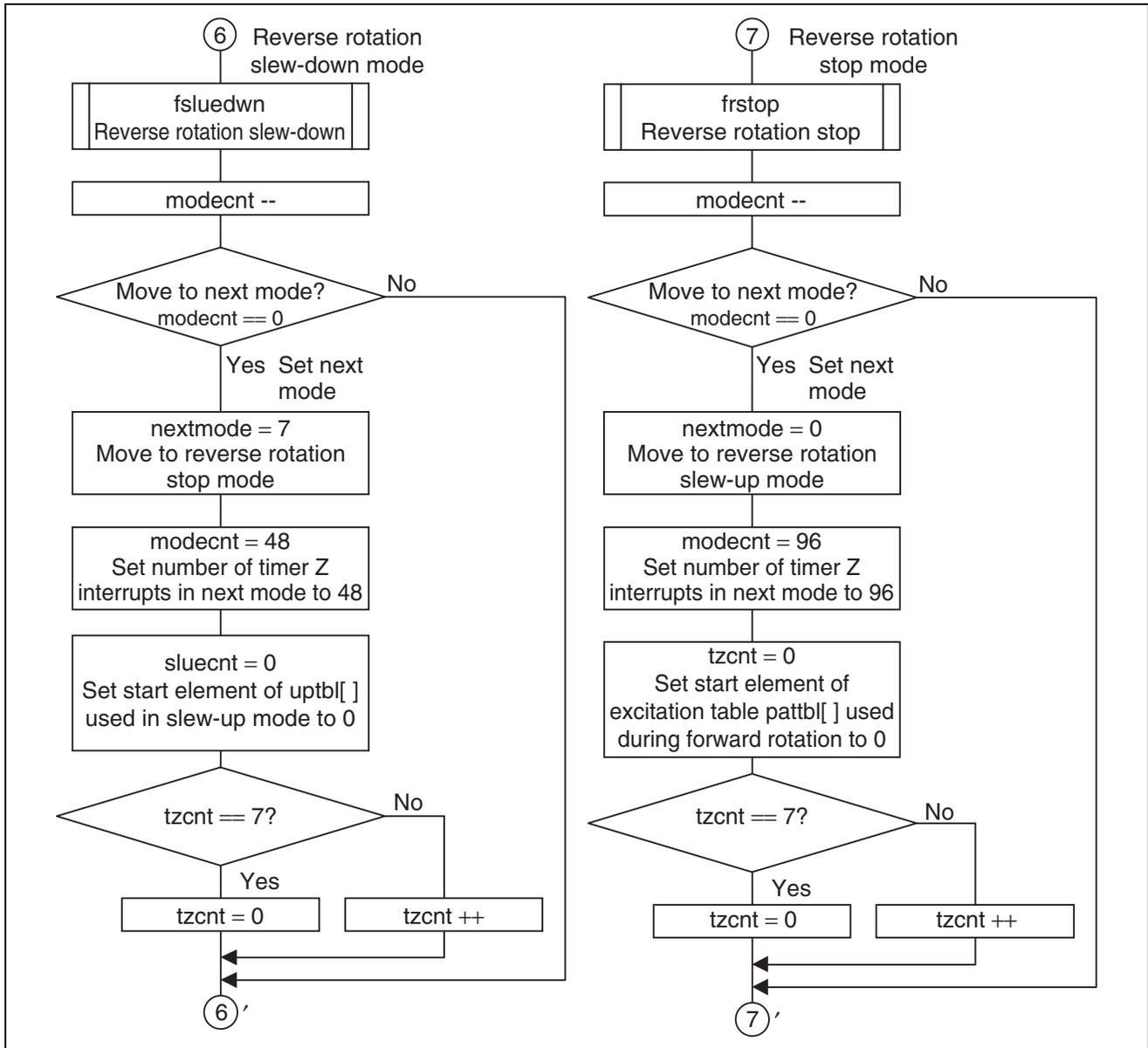


5.2 Timer Z interrupt

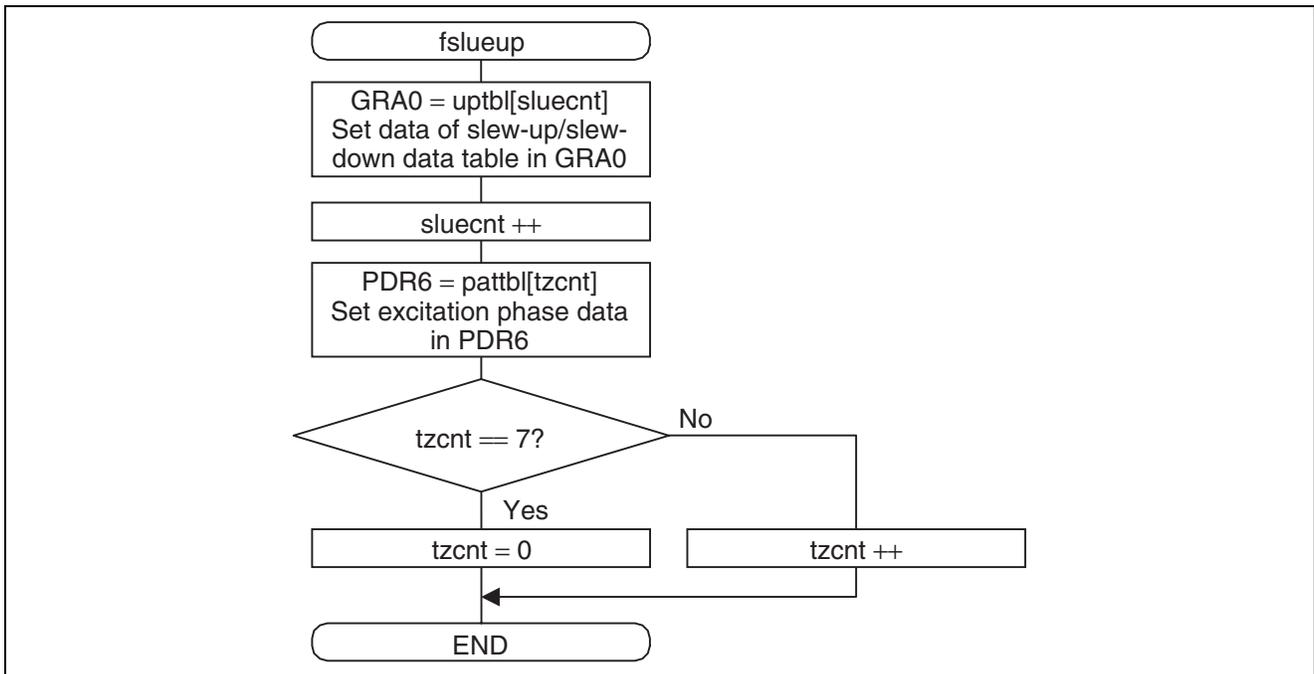




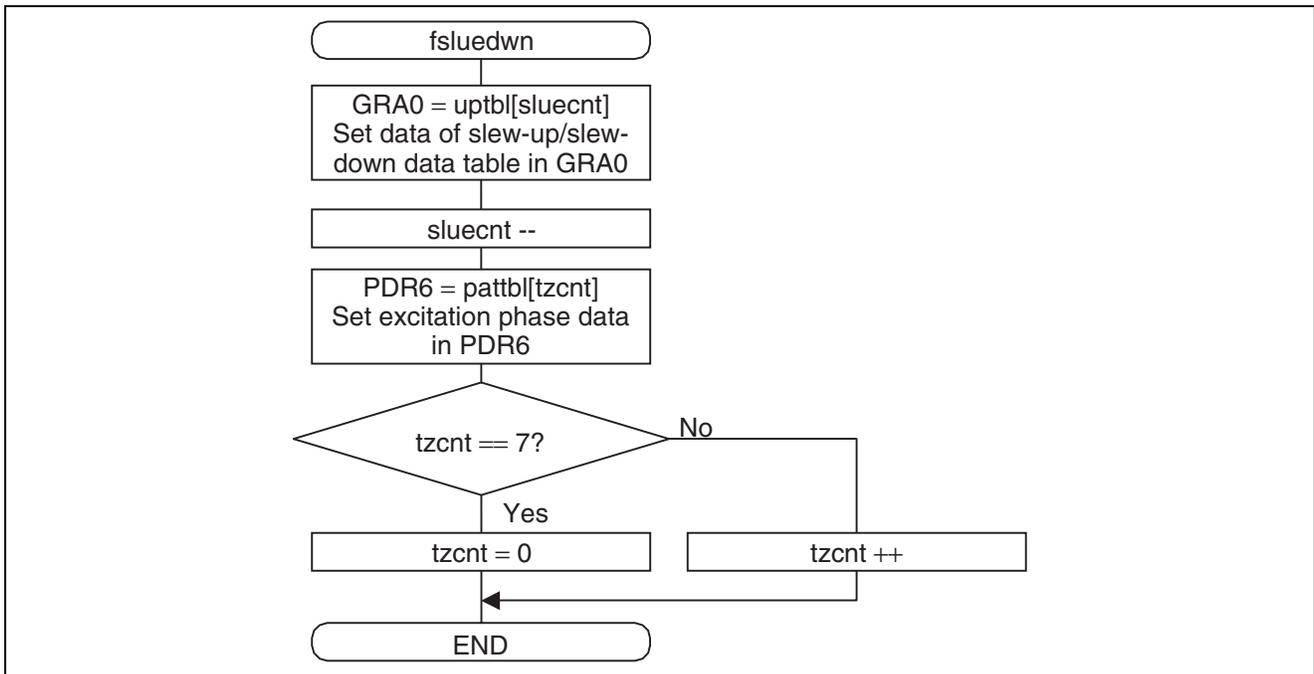




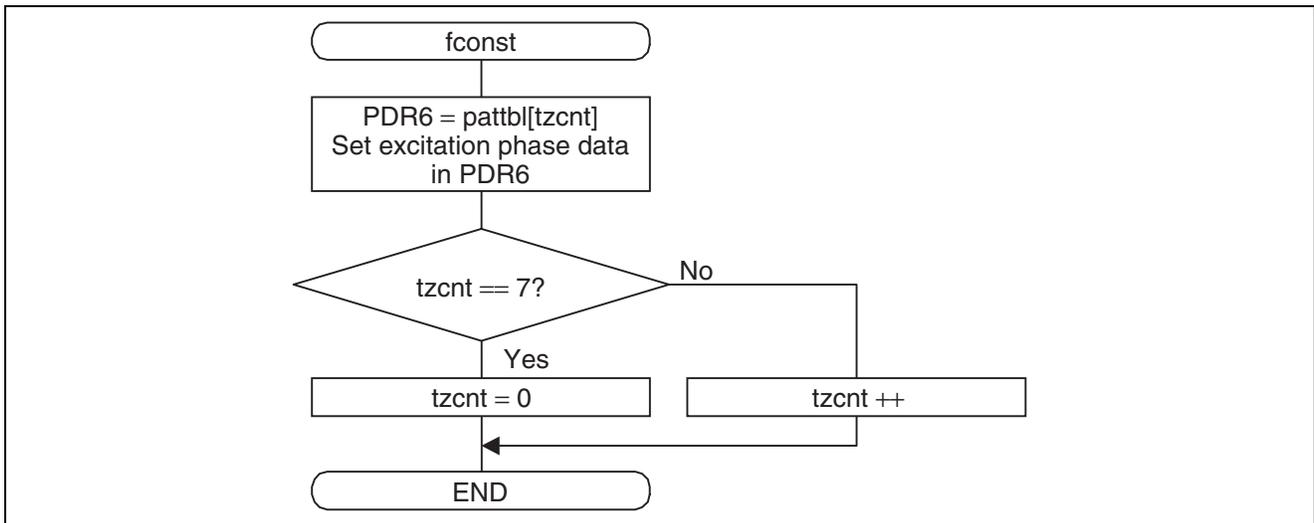
5.3 Slew-up control during forward rotation



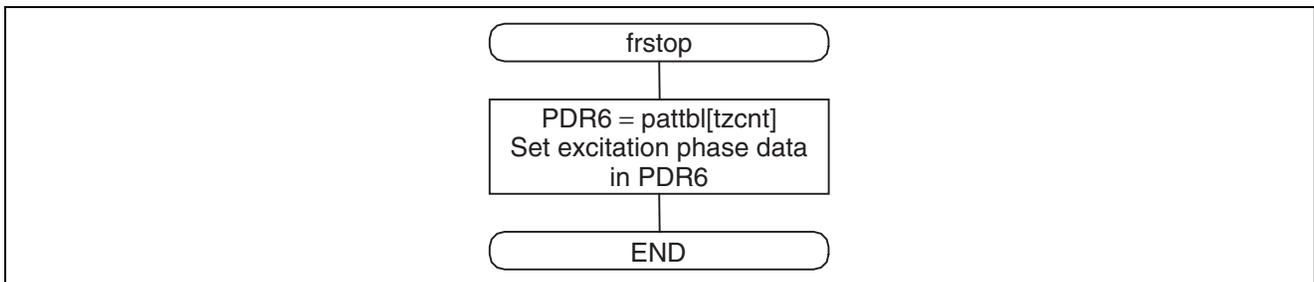
5.4 Slew-down control during forward rotation



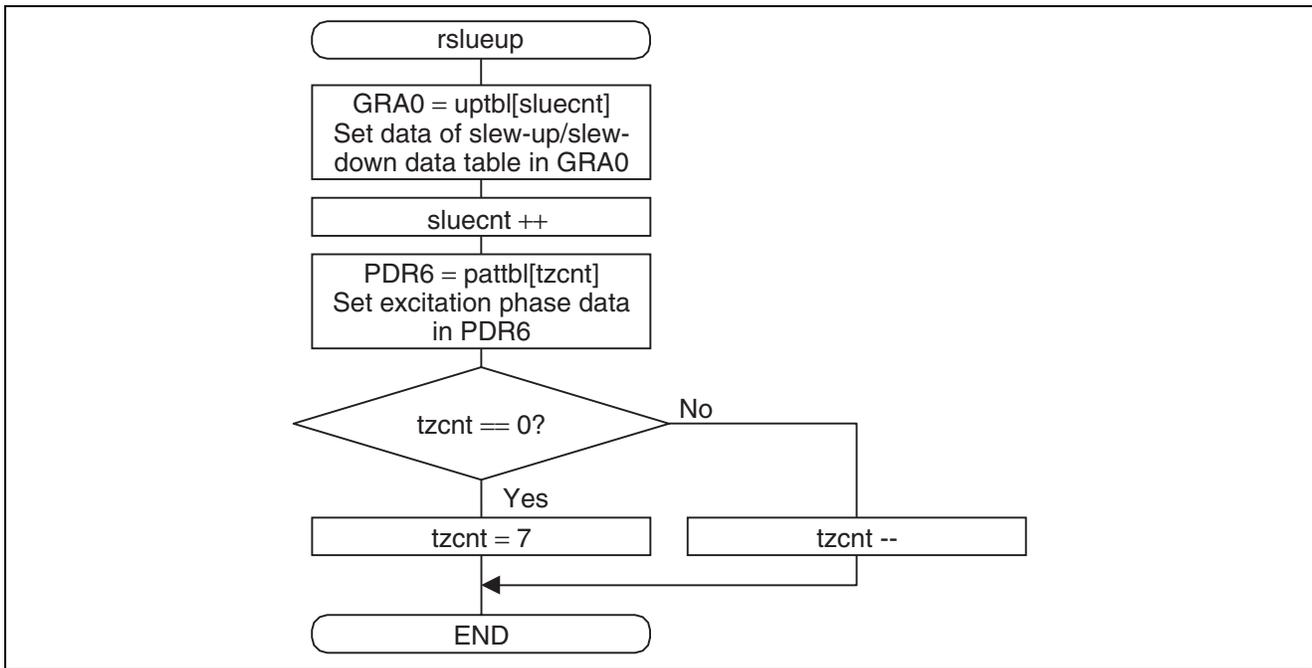
5.5 Constant control during forward rotation



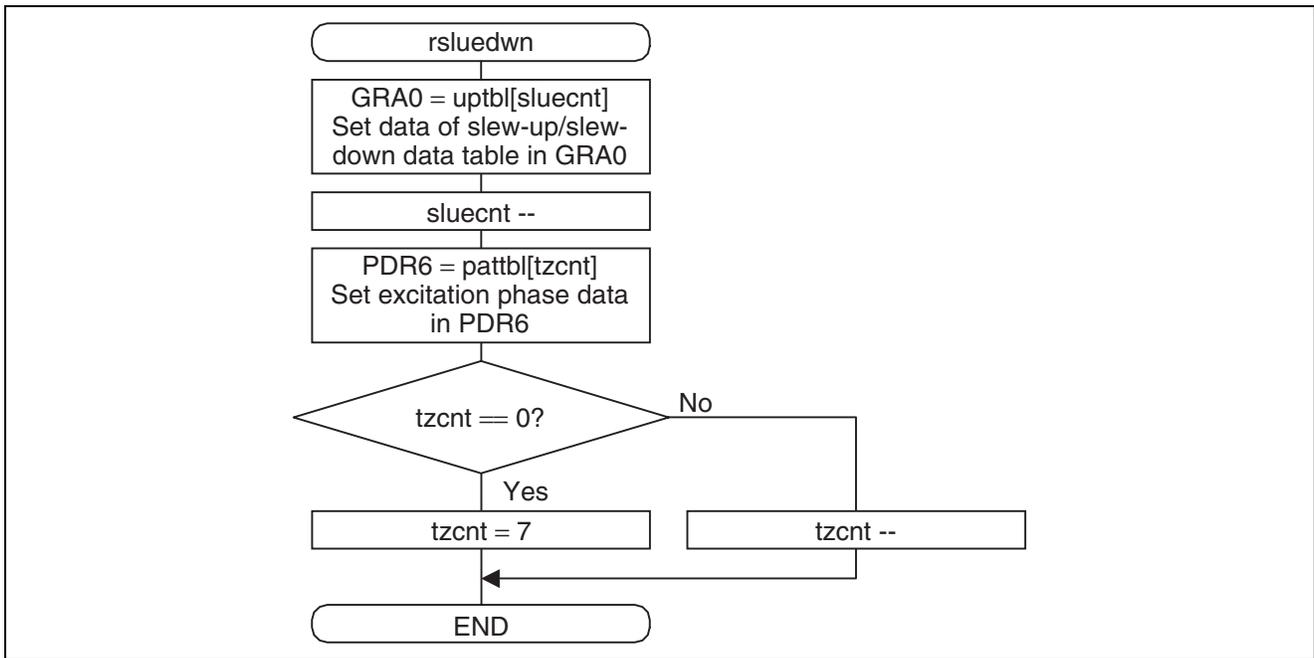
5.6 Stop control



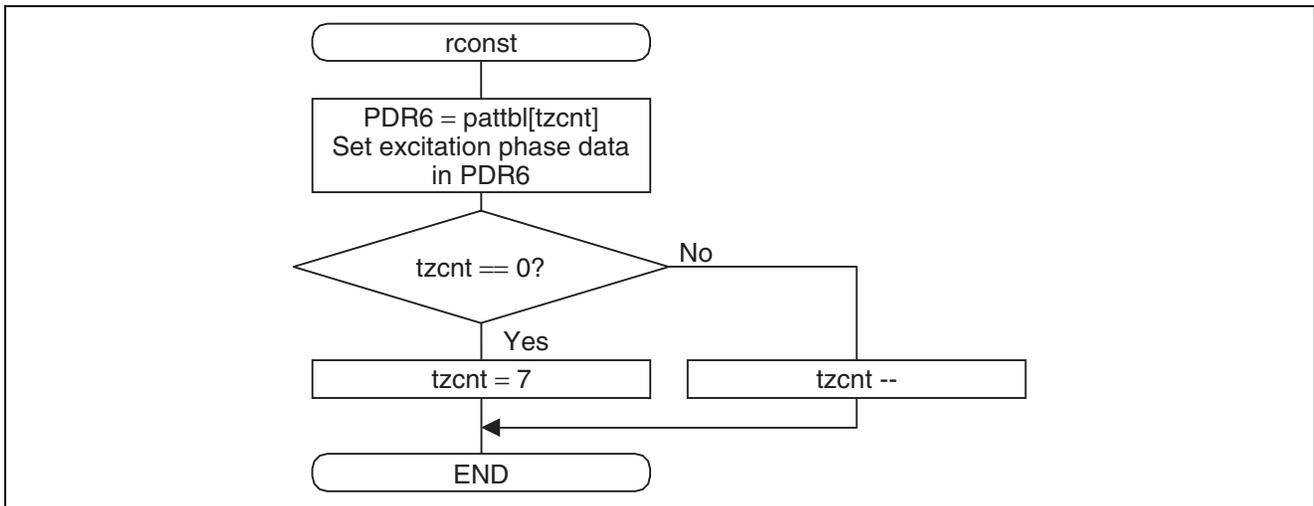
5.7 Slew-up control during reverse rotation



5.8 Slew-down control during reverse rotation



5.9 Constant control during reverse rotation



5.10 Link address specifications

Section name	Address
CV1	H'0000
CV2	H'0034
P	H'0100
C	H'0600
DOUDDT	H'0610
B	H'FB80

6. Program Listing

```

/*****/
/*
/* H8/300HN Series -H8/3687-
/* Application Note */
/*
/* '1-2 Phase Excitation Control for a Stepping Motor
/*
/*
/* Function
/* : Timer Z Output Compare
/*
/*
/* External Clock : 16MHz
/* Internal Clock : 16MHz
/* Sub Clock : 32.768kHz
/*
/*
/*****/

#include <machine.h>

/*****/
/* Symbol Definition
/*****/
struct BIT {
    unsigned char b7:1; /* bit7 */
    unsigned cha b6:1; /* bit6 */
    unsigned char b5:1; /* bit5 */
    unsigned char b4:1; /* bit4 */
    unsigned char b3:1; /* bit3 */
    unsigned char b2:1; /* bit2 */
    unsigned char b1:1; /* bit1 */
    unsigned char b0:1; /* bit0 */
};

#define TCR0 *(volatile unsigned char *)0xF700 /* Timer control register_0 */
#define TIORA0 *(volatile unsigned char *)0xF701 /* Timer I/O Control Register A_0 */
#define TSR0 *(volatile unsigned char *)0xF703 /* Timer status register_0 */
#define TSR0_BIT (*(struct BIT *)0xF703) /* Timer status register_0 */
#define IMFB TSR0_BIT.b1 /* Input Capture/Compare Match FlagB*/
#define IMFA TSR0_BIT.b0 /* Input Capture/Compare Match FlagA*/
#define TIER0 *(volatile unsigned char *)0xF704 /* Timer interrupt enable register0 */
#define TIER0_BIT (*(struct BIT *)0xF704) /* Timer interrupt enable register0 */
#define IMIEA TIER0_BIT.b0 /* Input Capture/Compare Match
/*
/* Interrupt Enable A */
#define TCNT0 *(volatile unsigned short *)0xF706 /* Timer counter_0 */
#define GRA0 *(volatile unsigned short *)0xF708 /* General register A_0 */
#define TSTR *(volatile unsigned char *)0xF720 /* Timer start register */
#define TMDR *(volatile unsigned char *)0xF721 /* Timer mode register */
#define TFCR *(volatile unsigned char *)0xF723 /* Timer function control register */
#define TOER *(volatile unsigned char *)0xF724 /* Timer output master enable
/*
/* register */
#define TOCR *(volatile unsigned char *)0xF725 /* Timer output control register */
#define PDR6 *(volatile unsigned char *)0xFFD9 /* Port Data Register 6 */
#define PCR6 *(volatile unsigned char *)0xFFE9 /* Port Control Register 6 */

```

```

#pragma interrupt (tz0int)
/*****
/* Function define */
*****/
void main ( void );
void tz0int ( void );
void fslueup ( void );
void fsluedwn ( void );
void fconst ( void );
void frstop ( void );
void rslueup ( void );
void rsluedwn ( void );
void rconst ( void );

/*****
/* RAM define */
*****/
unsigned char  tzcnt,sluecnt,nextmode;
unsigned short modecnt;

/*****
/* Data table */
*****/
#pragma section OUTDT
unsigned char  pattbl[8] = { /* Stepping Motor Output Pattern Table */
    0x08,0x0C,0x04,0x06,0x02,0x03,0x01,0x09,
};

unsigned short  uptbl[96] = { /* Stepping Motor Output Pattern Table */
    0xFFFF,0xF000,0xE000,0xD500,0xCE40,0xC738,0xC030,0xB928,0xB220,0xAB18,
    0xA410,0x9DD0,0x9790,0x9150,0x8CA0,0x87F0,0x8340,0x8020,0x7D00,0x7AA8,
    0x7850,0x75F8,0x74BD,0x7148,0x6FB8,0x6E28,0x6C98,0x6B08,0x6978,0x67E8,
    0x66BC,0x6590,0x6464,0x6338,0x620C,0x6144,0x607C,0x5FB4,0x5EEC,0x5DCA,
    0x5CAB,0x5B86,0x5A64,0x5942,0x5820,0x56FE,0x55DC,0x54BA,0x5398,0x5276,
    0x5154,0x5032,0x4F10,0x4DEE,0x4CCC,0x4BAA,0x4A88,0x4966,0x4844,0x4722,
    0x4600,0x44DE,0x43BC,0x429A,0x4178,0x4056,0x3F34,0x3E12,0x3CF0,0x3BC4,
    0x3A34,0x3890,0x373C,0x35E8,0x3494,0x33D6,0x3318,0x325A,0x319C,0x30DE,
    0x3064,0x2FEA,0x2F70,0x2EF6,0x2E7C,0x2E02,0x2D9C,0x2D36,0x2CD0,0x2C6A,
    0x2C04,0x2B9E,0x2B38,0x2AD2,0x2A6C,0x2A00,
};

/*****
/* Vector Address */
*****/
#pragma section V1 /* VECTOR SECTION SET */
void (*const VEC_TBL1[]) (void) = {
    main /* 00 Reset */
};

#pragma section V2 /* VECTOR SECTION SET */
void (*const VEC_TBL2[]) (void) = {
    tz0int /* 34 Timer Z0 Interrupt */
};

```

```

#pragma entry main(sp=0xFF80)
#pragma section /* P */
/*****/
/* Main Program */
/*****/
void main ( void )
{
    unsigned char tmp;

    set_ccr(0x80); /* Initialize CCR/Interrupt Disable */

    TSTR = 0xFC; /* TCNT0 count stop */
    tzcnt = 0; /* Output Pattern table counter set */
    sluecnt = 0; /* Slue Up/Down table counter set */
    nextmode = 0;
    modecnt = 95; /* Motor Slue mode countset "95" */

    TMDR = 0x0E; /* TCNT0,TCNT1 Single Mode */
    TFCR = 0x80; /* Chanel 0,1 is Normal Mode */
    TOER = 0xFF; /* FTIOA0 Output Disable */
    TOCR = 0x00; /* FTIOA0 initial outputs is 0 */
    TCR0 = 0x22; /* Rising edge, phi/4 Clock count */
    TIORA0 = 0x88; /* FTIOA0 Toggle Output */
    TIER0 = 0xE1; /* IMFA Interrupt Enable */

    tmp = TSR0;
    TSR0 = 0xE0; /* Interrupt Flag Clear */
    GRA0 = uptbl[sluecnt]; /* Set GRA0 */
    sluecnt++;

    TCNT0 = 0x0000; /* Set TCNT0 */
    PCR6 |= 0x0F; /* Port8 Output */
    PDR6 = pattbl[tzcnt]; /* PDR6 Set Output Pattern */
    tzcnt++;
    TSTR = 0xFD; /* TCNT0 count start */

    set_imask_ccr(0); /* Interrupt Enable */

    while(1);
}

/*****/
/* Timer Z0 Interrupt */
/*****/
void tz0int ( void )
{
    unsigned char tmp;

    switch(nextmode){
        case 0:
            fslueup(); /* Forward Slue Up */
            modecnt--;
            if(modecnt == 0){ /* Next mode? */

```

```

        nextmode = 1;          /* nextmode = 1 Constant Speed      */
        modecnt = 96;         /* Next mode countset "96"         */
        sluecnt = 95;        /* Slue Up/Down table counter set  */
    }
    break;

case 1:
    fconst();                /* Constant Speed                  */
    modecnt--;
    if(modecnt == 0){        /* Nextmode?                       */
        nextmode = 2;        /* nextmode = 2 Forward Slue Down  */
        modecnt = 96;        /* Nextmode countset "96"         */
    }
    break;

case 2:
    fsluedwn();             /* Forward Slue Down               */
    modecnt--;
    if(modecnt == 0){        /* Next mode?                       */
        nextmode = 3;        /* nextmode = 3 Slue Stop          */
        modecnt = 48;        /* Next mode countset "48"         */
        sluecnt = 0;         /* Slue Up/Down table counter set  */
        if(tzcnt==0)
            tzcnt = 7;
        else
            tzcnt--;
    }
    break;

case 3:
    frstop();               /* Slue Stop                       */
    modecnt--;
    if(modecnt == 0){        /* Next mode?                       */
        nextmode = 4;        /* nextmode = 4 Reverse Slue Up    */
        modecnt = 96;        /* Next mode countset "96"         */
        if(tzcnt==0)
            tzcnt = 7;
        else
            tzcnt--;
    }
    break;

case 4:
    rslueup();              /* Reverse Slue Up                 */
    modecnt--;
    if(modecnt == 0){        /* Next mode?                       */
        nextmode = 5;        /* nextmode = 5 Constant Speed     */
        modecnt = 96;        /* Next mode countset "96"         */
        sluecnt = 95;        /* Slue Up/Down table counter set  */
    }
    break;

case 5:
    rconst();               /* Constant Speed                  */

```

```

modecnt--;
if(modecnt == 0){
    nextmode = 6;
    modecnt = 96;
}
break;

case 6:
    rsluedwn();
    modecnt--;
    if(modecnt == 0){
        nextmode = 7;
        modecnt = 48;
        sluecnt = 0;
        if(tzcnt==7)
            tzcnt = 0;
        else
            tzcnt++;
    }
    break;

case 7:
    frstop();
    modecnt--;
    if(modecnt == 0){
        nextmode = 0;
        modecnt = 96;
        if(tzcnt==7)
            tzcnt = 0;
        else
            tzcnt++;
    }
    break;
}

tmp = TSR0;
TSR0 = 0xE0;

/*****
/* Forward Slue Up */
*****/
void fslueup ( void )
{
    GRA0 = uptbl[sluecnt];
    sluecnt++;

    PDR6 = pattbl[tzcnt];
    if(tzcnt==7)
        tzcnt = 0;
    else
        tzcnt++;
}

```

```

/*****/
/* Forward Slue Down */
/*****/
void fsluedwn ( void )
{
    GRA0 = uptbl[sluecnt];          /* GRA Set Slue Up/Down table */
    sluecnt--;

    PDR6 = pattbl[tzcnt];          /* PDR6 Set Output Pattern */
    if(tzcnt==7)
        tzcnt = 0;
    else
        tzcnt++;
}

/*****/
/* Forward Constant Speed */
/*****/
void fconst ( void )
{
    PDR6 = pattbl[tzcnt];          /* PDR6 Set Output Pattern */
    if(tzcnt==7)
        tzcnt = 0;
    else
        tzcnt++;
}

/*****/
/* Slue/Reverse Stop */
/*****/
void frstop ( void )
{
    PDR6 = pattbl[tzcnt];          /* PDR6 Set Output Pattern */
}

/*****/
/* Reverse Slue Up */
/*****/
void rslueup ( void )
{
    GRA0 = uptbl[sluecnt];          /* GRA Set Slue Up/Down table */
    sluecnt++;

    PDR6 = pattbl[tzcnt];          /* PDR6 Set Output Pattern */
    if(tzcnt==0)
        tzcnt = 7;
    else
        tzcnt--;
}

/*****/
/* Reverse Slue Down */
/*****/
void rsluedwn ( void )

```

```
{
    GRA0 = uptbl[sluecnt];          /* GRA Set Slue Up/Down table    */
    sluecnt--;

    PDR6 = pattbl[tzcnt];          /* PDR6 Set Output Pattern      */
    if(tzcnt==0)
        tzcnt = 7;
    else
        tzcnt--;
}

/*****
/* Reverse Constant Speed          */
*****/
void rconst ( void )
{
    PDR6 = pattbl[tzcnt];          /* PDR6 Set Output Pattern      */
    if(tzcnt==0)
        tzcnt = 7;
    else
        tzcnt--;
}
```

Revision Record

Rev.	Date	Description	
		Page	Summary
1.00	Dec.20.03	—	First edition issued

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