# **USER'S MANUAL**

ISL70002SEHEVAL1Z

Evaluation Board

inters

#### AN1732 Rev.1.00 December 6, 2016

## **Circuit Comments**

The ISL70002SEHEVAL1Z evaluation board is designed to demonstrate the features of the <u>ISL70002SEH</u>, a TID and SEE hardened 12A synchronous buck regulator IC with integrated MOSFETs intended for space applications. For more detailed information about the ISL70002SEH, refer to the <u>ISL70002SEH</u> datasheet.

The ISL70002SEHEVAL1Z evaluation board accepts a nominal 3V to 5.5V input voltage and provides a regulated output voltage ranging from 0.8V to 85% of the input voltage at output currents ranging from 0A to 12A. The output can be quickly set to a preset voltage of 1.0V, or adjusted to an alternate voltage using the onboard potentiometer. A Power-Good (PGOOD) signal goes high and lights a red LED to indicate that the output voltage is within a ±11% typical regulation window. A toggle switch is provided to conveniently enable or disable the output voltage.

The ISL70002SEHEVAL1Z evaluation board can be set to run from the nominal 500kHz or 1MHz internal oscillator of the ISL70002SEH or synchronized to a 500kHz to 1MHz  $\pm 20\%$  external clock. Two ISL70002SEH ICs can be synchronized to each other in a master/slave configuration, providing nearly twice the output current while switching 180° out-of-phase with respect to each other. See <u>AN1953</u>, "Dual Phase Current Share Evaluation Board User Guide".

## **Related Literature**

- · For a full list of related documents, visit our website
- ISL70002SEH product page

#### **Schematic and BOM**

A photograph, schematic, and BOM of the ISL70002SEHEVAL1Z evaluation board are shown in Figure 1, Figure 20 on page 6, and Table 1 on page 7, respectively. The schematic indicates the test points, which allow many nodes of the evaluation circuit to be monitored directly. The BOM shows components that are representative of the types needed for a design, but these components are not space-qualified. Equivalent space-qualified components would be required for flight applications. A 1 $\mu$ H inductor is recommended for 500kHz and a 500 $\mu$ H inductor is recommended for 1MHz.

### **Recommended Test Equipment**

- A OV to 6V power supply with at least 20A current capability
- An electronic load capable of sinking current up to 12A
- Two Digital Multimeters (DMMs)
- A 500MHz dual-trace oscilloscope

# **Ordering Information**

PART NUMBER	DESCRIPTION				
ISL70002SEHEVAL1Z	ISL70002SEHEVAL1Z Evaluation Board				



FIGURE 1. ISL70002SEHEVAL1Z TOP VIEW

#### **Quick Start**

- 1. Toggle S1 to the down (OFF) position.
- 2. Turn on the power supply. Set the output voltage to 3.3V and set the output current limit to 20A. Turn off the power supply.
- 3. Connect the positive lead of the power supply to J1 and the negative lead of the power supply to J2.
- 4. Turn on the electronic load and set the output current to 6A.
- 5. Connect the positive lead of the electronic load to J39 and connect the negative lead of the electronic load to J40.
- 6. Configure one DMM to monitor the input voltage from TP7 to TP11.
- 7. Configure another DMM to monitor the output voltage from TP13 to TP11.
- 8. Connect Channel 1 of the oscilloscope to J6 (or from TP33 to TP28) to monitor the rectangular waveform on the LXx pins.
- 9. Connect Channel 2 of the oscilloscope to J14 (or from TP36 to TP37) to monitor the output voltage. Ripple voltage is customarily measured with 20MHz bandwidth limiting.
- 10. Toggle S1 to the up (ON) position.
- 11. Verify the output voltage is 1.0V  $\pm 3\%$  and the frequency of the LXx waveform is 1MHz  $\pm 10\%.$

#### **Layout Guidelines**

- 1. Use an eight-layer PCB with 2 ounce (70 $\mu$ m) copper or equivalent in thinner layers.
- 2. Two layers should be dedicated for ground plane.
- 3. Top and bottom layers should be used primarily for signals, but can also be used to increase the VIN, VOUT, and ground planes as required.
- 4. Connect all AGND, DGND, and PGNDx pins directly to the ground plane. Connect all PVINx pins directly to the VIN portion of the power plane.
- 5. Locate ceramic bypass capacitors as close as possible to U1. Prioritize the placement of the bypass capacitors on the pins of U1 in the order shown: PVINx, REF, AVDD, DVDD, SS, EN, PGOOD.
- 6. Locate the output voltage resistive divider as close as possible to the FB pin of the IC. The top leg of the divider should connect directly to the load and the bottom leg of the resistive divider should connect directly to AGND. The junction of the resistive divider should connect directly to the FB pin.
- 7. Use a small island of copper to connect the LXx pins of U1 to the inductor(s), L1 and L2, to minimize the routing capacitance that degrades efficiency. Separate the island from ground and power planes as much as possible.
- 8. Keep all signal traces as short as possible.
- 9. A small series snubber ( $R_{25}$  and  $C_{20}$ ) connected from the LXx pins to the PGNDx pins may be used to dampen ringing on the LXx pins if desired.
- 10. For optimum thermal performance, place a pattern of vias on the top layer of the PCB directly underneath U1. Connect the vias to the ground planes, which serve as a heatsink. Thermal interface material such as a Sil-Pad should be used to fill the gap between the vias and the bottom of U1 to ensure good thermal contact. Using a Sil-Pad has the added benefit of raising the bottom of U1 from the PCB surface so that a slight bend can be added to the leads for strain relief.

# ISL70002SEHEVAL1Z Efficiency Curves The efficiency data presented in Figures 2 through 17 was taken

with the ISL70002SEHEVAL1Z immersed in a temperature-calibrated liquid bath to ensure the notated IC case temperature.

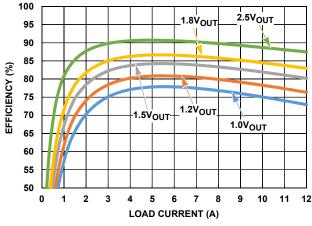


FIGURE 2. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE  $V_{IN}$  = 3.3V, f<sub>SW</sub> = 500kHz, -55°C CASE TEMPERATURE

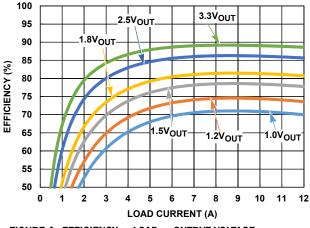
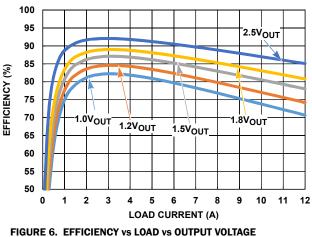
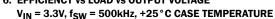


FIGURE 4. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE  $V_{IN} = 5V, f_{SW} = 500$ kHz, -55°C CASE TEMPERATURE





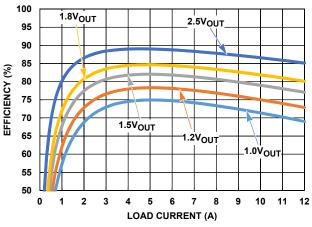


FIGURE 3. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE  $V_{IN}$  = 3.3V, f<sub>SW</sub> = 1MHz, -55°C CASE TEMPERATURE

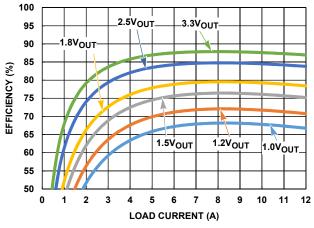
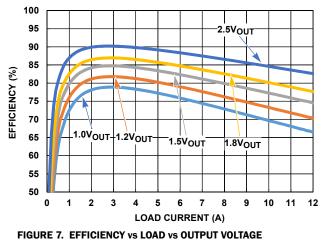


FIGURE 5. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE  $V_{IN}$  = 5V, f<sub>SW</sub> = 1MHz, -55 °C CASE TEMPERATURE



VIN = 3.3V, fSW = 1MHz, +25°C CASE TEMPERATURE

# ISL70002SEHEVAL1Z Efficiency Curves The efficiency data presented in Figures 2 through 17 was taken

with the ISL70002SEHEVAL1Z immersed in a temperature-calibrated liquid bath to ensure the notated IC case temperature. (Continued)

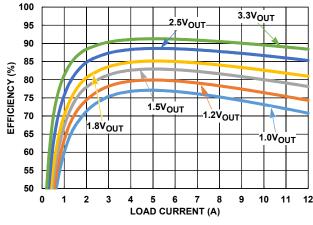


FIGURE 8. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE  $V_{IN}$  = 5V, f<sub>SW</sub> = 500kHz, +25 °C CASE TEMPERATURE

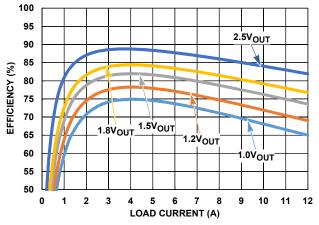
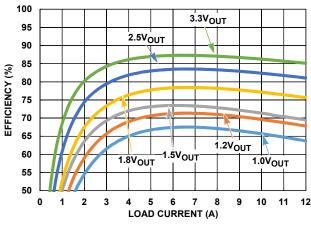
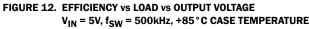


FIGURE 10. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE  $V_{IN} = 3.3V$ , f<sub>SW</sub> = 500kHz, +85 °C CASE TEMPERATURE





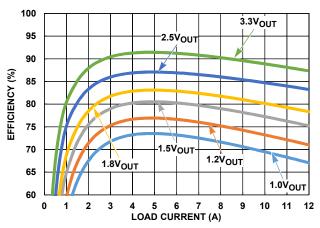


FIGURE 9. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE  $V_{IN}$  = 5V, f<sub>SW</sub> = 1MHz, +25 °C CASE TEMPERATURE

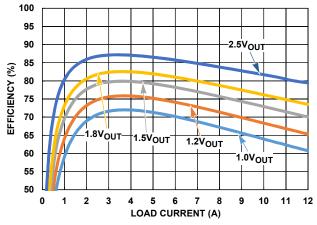
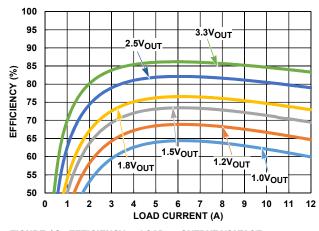
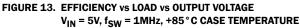


FIGURE 11. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE V<sub>IN</sub> = 3.3V, f<sub>SW</sub> = 1MHz, +85°C CASE TEMPERATURE





AN1732 Rev.1.00 December 6, 2016

intersil

# ISL70002SEHEVAL1Z Efficiency Curves The efficiency data presented in Figures 2 through 17 was taken

with the ISL70002SEHEVAL1Z immersed in a temperature-calibrated liquid bath to ensure the notated IC case temperature. (Continued)

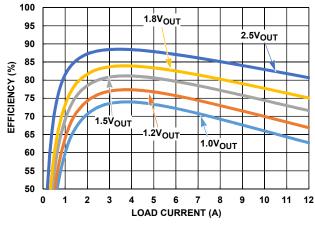


FIGURE 14. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE,  $V_{IN}$  = 3.3V, f<sub>SW</sub> = 500kHz, +125 °C CASE TEMPERATURE

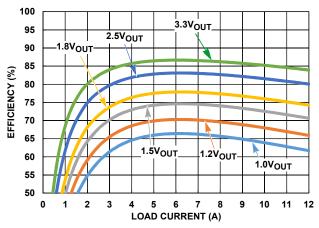
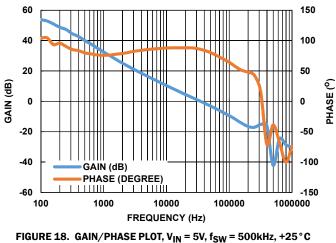


FIGURE 16. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE VIN = 5V, f<sub>SW</sub>= 500kHz, +125°C CASE TEMPERATURE



AMBIENT TEMPERATURE

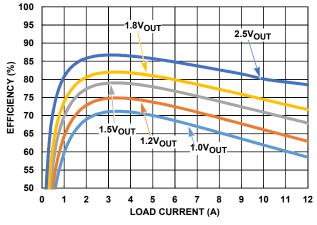


FIGURE 15. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE  $V_{IN}=3.3V,\,f_{SW}=1MHz,\,\pm125\,^\circ\text{C}$  CASE TEMPERATURE

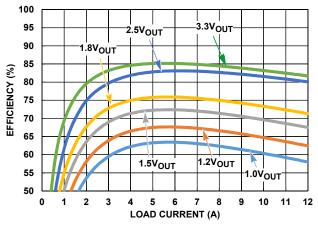
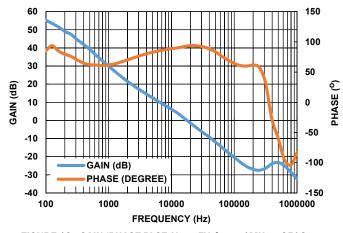


FIGURE 17. EFFICIENCY vs LOAD vs OUTPUT VOLTAGE VIN = 5V, f<sub>SW</sub> = 1MHz, +125°C CASE TEMPERATURE





intersil



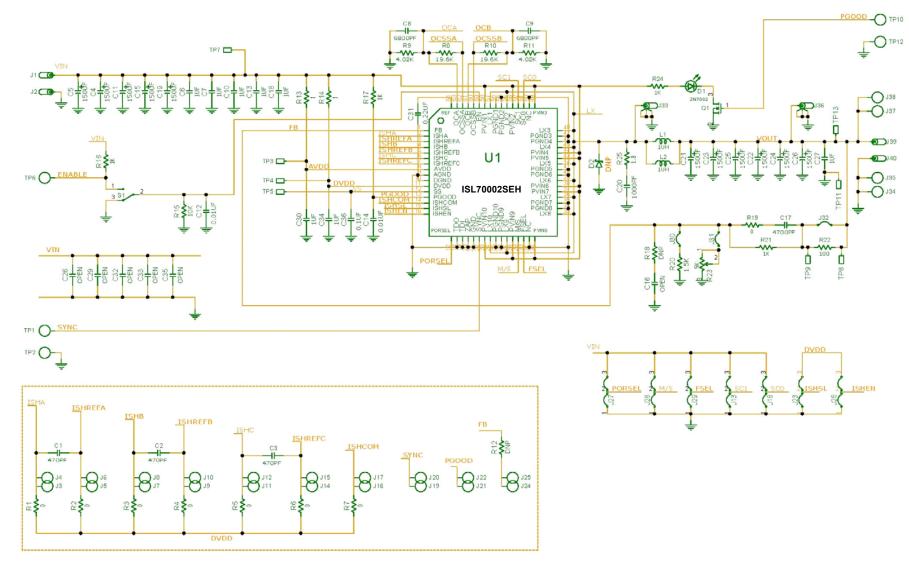


FIGURE 20. ISL70002SEHEVAL1Z BOARD SCHEMATIC

intersil

ISL70002SEHEVAL1Z

# intersil

S0603CPZ1R00F10

S0603CA1002BEZ

MCR03EZPFX1001

S0603CPZ1001F10

R13, R14

R15

R16

R17

2

1

1

1

1

10k

1k

1k

1%

0.10%

1%

1%

TABLE 1. ISL70002SEHEVAL1Z BILL OF MATERIALS											
PART NUMBER	REF DES	QTY	VALUE	TOL	VOLTAGE	POWER	PACKAGE TYPE	JEDEC TYPE	MANUFACTURER	DESCRIPTION	
C0805C103K2RAC	C12, C14	2	0.01µF	10%	200V		805	CAP_0805	КЕМЕТ	Ceramic Chip Cap	
H1082-OPEN	C16	1	OPEN	10%	OPEN		1210	CAP_1210	GENERIC	Ceramic Chip Cap	
C1812C472F2GAC	C17	1	4700pF	1%	200V		1812	CAP_1812	КЕМЕТ	Multilayer Cap	
H1045-00471-25V20	C1-C3	3	470pF	20%	25V		603	CAP_0603	GENERIC	Multilayer Cap	
C0805C102K2RAC	C20	1	1000pF	10%	200V		805	CAP_0805	КЕМЕТ	Ceramic Chip Cap	
H1045-OPEN	C28, C29, C32, C33, C35	5	OPEN	5%	OPEN		603	CAP_0603	GENERIC	Multilayer Cap	
C1825C224K2RAC	C31	1	0.22µF	10%	200V		1825	CAP_1825	КЕМЕТ	Ceramic Chip Cap	
C1210C104K2RAC	C36	1	0.1µF	10%	200V		1210	CAP_1210	КЕМЕТ	Ceramic Chip Cap	
T530D157M010AHE006	C4, C5, C11, C1, C19, C21-C26	11	150µF	20%	10V		SMD	CAP_7343_31	KEMET	High Capacitance Ultra-Low ESR Tantalum SMD Cap	
C2225C105K2RAC	C6, C7, C10, C13, C18, C27, C30, C34	8	1μF	10%	200V		2225	CAP_2225	KEMET	Multilayer Cap	
C0805C682K2RAC	C8, C9	2	6800pF	10%	200V		805	CAP_0805	КЕМЕТ	Multilayer Cap	
LTST-C170CKT	D1	1					SMD	LTST_C170CKT	LITEON	AlGaAs on GaAs Red LED	
1N5822US	D2	0					SMD2	DIO_CASE_D-5B	MICROSEMI	3A 40V SCHOTTKY BARRIER RECTIFIER	
575-4	J1, J2, J39, J40	4					CONN	CON_BAN_575	KEYSTONE	SOLDER MOUNT BANANA PLUG	
JUMPER-3-100	J13, J18, J23, J26-J29	7					THOLE	JUMPER-3	GENERIC	Three Pin Jumper	
JUMPER2_100	J30-J32	3					THOLE	JUMPER-1	GENERIC	Two Pin Jumper	
131-4353-00	J33, J36	2					CONN	TEK131-4353-00	TEKTRONIX	Scope Probe Test Point PCB Mount	
IHLP-2525CZ-ER-1R0-M-01	L1, L2	2	1μH	20%		11A	SMD	IND_IHLP-2525CZ-01	VISHAY	LOW PROFILE HIGH CURRENT INDUCTOR (RoHS COMPLIANT)	
2N7002-7-F	Q1	1					SOT23	SOT23	FAIRCHILD	N-Channel EMF Effect Transistor (Pb-Free)	
H2505-DNP-DNP-1	R12, R18	2	DNP	1%		DNP	603	RES_0603	GENERIC	Metal Film Chip Resistor	

1/10W

1/10W

1/10W

1/10W

603

603

603

603

RES\_0603

RES\_0603

RES\_0603

RES\_0603

(Do Not Populate)

100ppm Thick Film Chip Resistor

100ppm Thick Film Chip Resistor

25ppm Thin Film Chip Resistor

Metal Film Chip Resistor

State of the Art

State of the Art

State of the Art

ROHM

TABLE 1. ISL70002SEHEVAL1Z BILL OF MATERIALS (Continued)										
PART NUMBER	REF DES	QTY	VALUE	TOL	VOLTAGE	POWER	PACKAGE TYPE	JEDEC TYPE	MANUFACTURER	DESCRIPTION
H2511-00R00-1/16W1	R19	1	0	1%		1/16W	603	RES_0603	GENERIC	Thick Film Chip Resistor
ERJ3GEY0R00V	R1-R7	7	0	0%		1/10W	603	RES_0603	PANASONIC	Thick Film Chip Resistor
S0603CA1501BEZ	R20	1	1.5k	0.10%		1/10W	603	RES_0603	State of the Art	25ppm Thin Film Chip Resistor
S0603CA1001BEZ	R21	1	1k	0.10%		1/10W	603	RES_0603	State of the Art	25ppm Thin Film Chip Resistor
S0603CPZ1000F10	R22	1	100	1%		1/10W	603	RES_0603	State of the Art	100ppm Thick Film Chip Resistor
3299W-1-502-LF	R23	1	5k	10%		1/2W	RADIAL	RES_POT_3299W	BOURNS	TRIMMER POTENTIOMETER (RoHS COMPLIANT)
H2511-01001-1/16W1	R24	1	1k	1%		1/16W	603	RES_0603	GENERIC	Thick Film Chip Resistor
H2513-001R8-1/8W1	R25	1	1.8	1%		1/8W	1206	RES_1206	GENERIC	Thick Film Chip Resistor
S0603CA1962BEZ	R8, R10	2	19.6k	0.10%		1/10W	603	RES_0603	State of the Art	25ppm Thin Film Chip Resistor
S0603CA4021BEZ	R9, R11	2	4.02k	0.10%		1/10W	603	RES_0603	State of the Art	25ppm Thin Film Chip Resistor
GT11MSCBE-T	S1	1					SMT	GT13MSCKE	C&K	SPDT On-None-On SMT Ultraminiature Toggle Switch (RoHS compliant)
1514-2	TP1, TP2, TP6, TP10, TP12	5					THOLE	TP-150C100P	KEYSTONE	Test Point Turret 0.150 Pad 0.100 Thole
5002	TP3-TP5, TP7-TP9, TP11, TP13	8					THOLE	MTP500X	KEYSTONE	Miniature White Test Point 0.100 Pad 0.040 Thole
ISL70002SEHVF	U1	1					CQFP	CQFP64_555X555_635	INTERSIL	12A SYNCHRONOUS BUCK REGULATOR W/MOSFET
SP2000-0.020-AC-1212		1							Bergquist	Thermal Interface Material, Sil-Pad, 12inx12inx0.020in, with adhesive, cut to 0.4inx0.4in and placed on underside of U1

## **Board Layout**

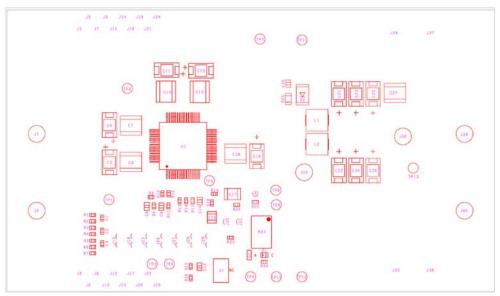


FIGURE 21. TOP SIDE ASSEMBLY DRAWING

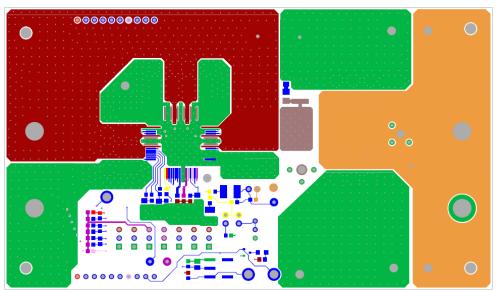


FIGURE 22. TOP LAYER

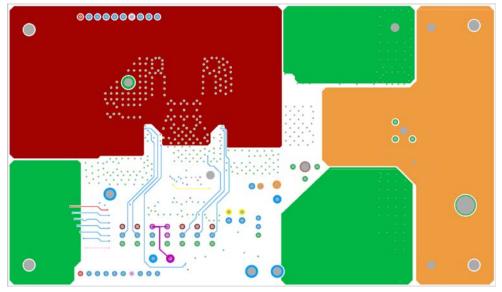


FIGURE 23. LAYER 2

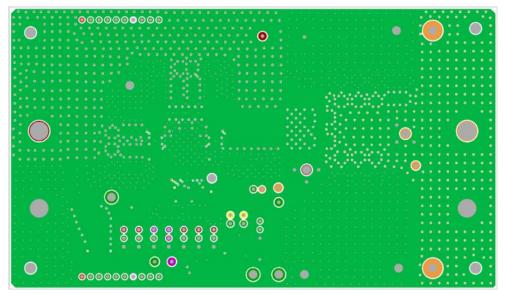


FIGURE 24. LAYER 3

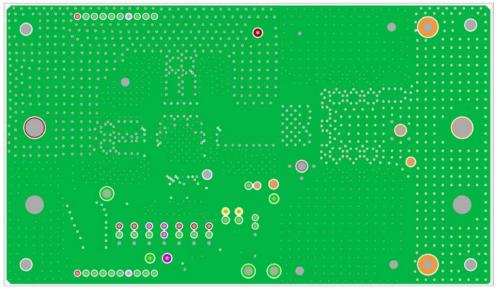


FIGURE 25. LAYER 4

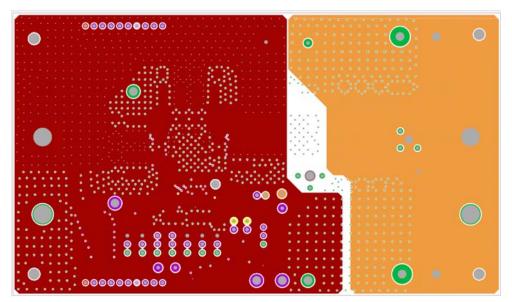


FIGURE 26. LAYER 5

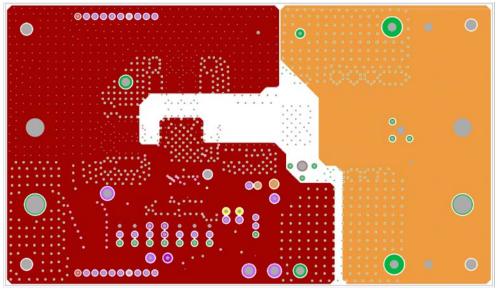


FIGURE 27. LAYER 6

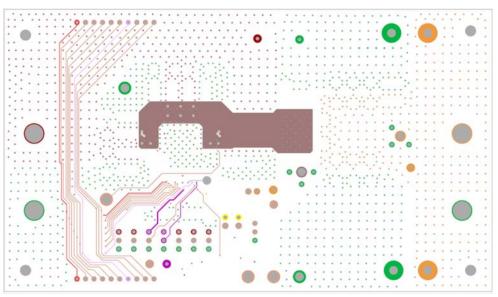


FIGURE 28. LAYER 7

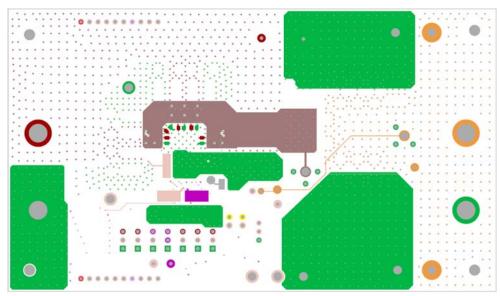


FIGURE 29. BOTTOM LAYER



FIGURE 30. BOTTOM SIDE ASSEMBLY DRAWING

#### Notice

- 1. Descriptions of circuits, software and other related information in this document are provided only to illustrate the operation of semiconductor products and application examples. You are fully responsible for the incorporation or any other use of the circuits, software, and information in the design of your product or system. Renesas Electronics disclaims any and all liability for any losses and damages incurred by you or third parties arising from the use of these circuits, software, or information
- 2. Renesas Electronics hereby expressly disclaims any warranties against and liability for infringement or any other claims involving patents, copyrights, or other intellectual property rights of third parties, by or arising from the use of Renesas Electronics products or technical information described in this document, including but not limited to, the product data, drawings, charts, programs, algorithms, and application examples
- 3. No license, express, implied or otherwise, is granted hereby under any patents, copyrights or other intellectual property rights of Renesas Electronics or others.
- 4. You shall not alter, modify, copy, or reverse engineer any Renesas Electronics product, whether in whole or in part. Renesas Electronics disclaims any and all liability for any losses or damages incurred by you or third parties arising from such alteration, modification, copying or reverse engineering.
- Renesas Electronics products are classified according to the following two quality grades: "Standard" and "High Quality". The intended applications for each Renesas Electronics product depends on the product's quality grade, as indicated below.
  - "Standard" Computers: office equipment: communications equipment: test and measurement equipment: audio and visual equipment: home electronic appliances; machine tools; personal electronic equipment: industrial robots: etc.

"High Quality": Transportation equipment (automobiles, trains, ships, etc.); traffic control (traffic lights); large-scale communication equipment; key financial terminal systems; safety control equipment; etc. Unless expressly designated as a high reliability product or a product for harsh environments in a Renesas Electronics data sheet or other Renesas Electronics document, Renesas Electronics products are not intended or authorized for use in products or systems that may pose a direct threat to human life or bodily injury (artificial life support devices or systems; surgical implantations; etc.), or may cause serious property damage (space system; undersea repeaters; nuclear power control systems; aircraft control systems; key plant systems; military equipment; etc.). Renesas Electronics disclaims any and all liability for any damages or losses incurred by you or any third parties arising from the use of any Renesas Electronics product that is inconsistent with any Renesas Electronics data sheet, user's manual or other Renesas Electronics document.

- 6. When using Renesas Electronics products, refer to the latest product information (data sheets, user's manuals, application notes, "General Notes for Handling and Using Semiconductor Devices" in the reliability handbook, etc.), and ensure that usage conditions are within the ranges specified by Renesas Electronics with respect to maximum ratings, operating power supply voltage range, heat dissipation characteristics, installation, etc. Renesas Electronics disclaims any and all liability for any malfunctions, failure or accident arising out of the use of Renesas Electronics oroducts outside of such specified ranges
- 7. Although Renesas Electronics endeavors to improve the quality and reliability of Renesas Electronics products, semiconductor products have specific characteristics, such as the occurrence of failure at a certain rate and malfunctions under certain use conditions. Unless designated as a high reliability product or a product for harsh environments in a Renesas Electronics data sheet or other Renesas Electronics document, Renesas Electronics products are not subject to radiation resistance design. You are responsible for implementing safety measures to guard against the possibility of bodily injury, injury or damage caused by fire, and/or danger to the public in the event of a failure or malfunction of Renesas Electronics products, such as safety design for hardware and software, including but not limited to redundancy, fire control and malfunction prevention, appropriate treatment for aging degradation or any other appropriate measures. Because the evaluation of microcomputer software alone is very difficult and impractical, you are responsible for evaluating the safety of the final products or systems manufactured by you.
- 8. Plea e contact a Renesas Electronics sales office for details as to environmental matters such as the environmental compatibility of each Renesas Electronics product. You are responsible for carefully and sufficiently investigating applicable laws and regulations that regulate the inclusion or use of controlled substances, including without limitation, the EU RoHS Directive, and using Renesas Electronics products in compliance with all these applicable laws and regulations. Renesas Electronics disclaims any and all liability for damages or losses occurring as a result of your noncompliance with applicable laws and regulations.
- 9. Renesas Electronics products and technologies shall not be used for or incorporated into any products or systems whose manufacture, use, or sale is prohibited under any applicable domestic or foreign laws or regulations. You shall comply with any applicable export control laws and regulations promulgated and administered by the governments of any countries asserting jurisdiction over the parties or transactions
- 10. It is the responsibility of the buyer or distributor of Renesas Electronics products, or any other party who distributes, disposes of, or otherwise sells or transfers the product to a third party, to notify such third party in advance of the contents and conditions set forth in this document.
- 11. This document shall not be reprinted, reproduced or duplicated in any form, in whole or in part, without prior written consent of Renesas Electronics
- 12. Please contact a Renesas Electronics sales office if you have any questions regarding the information contained in this document or Renesas Electronics products
- (Note 1) "Renesas Electronics" as used in this document means Renesas Electronics Corporation and also includes its directly or indirectly controlled subsidiaries
- (Note 2) "Renesas Electronics product(s)" means any product developed or manufactured by or for Renesas Electronics.

(Rev.4.0-1 November 2017)



#### **Renesas Electronics Corporation**

http://www.renesas.com

SALES OFFICES Refer to "http://www.renesas.com/" for the latest and detailed information Renesas Electronics America Inc. 1001 Murphy Ranch Road, Milpitas, CA 95035, U.S.A. Tel: +1-408-432-8888, Fax: +1-408-434-5351 Renesas Electronics Canada Limited 9251 Yonge Street, Suite 8309 Richmond Hill, Ontario Canada L4C 9T3 Tel: +1-905-237-2004 Renesas Electronics Europe Limited Dukes Meadow, Miliboard Road, Bourne End, Buckinghamshire, SL8 5FH, U.K Tei: +44-1628-651-700, Fax: +44-1628-651-804 Renesas Electronics Europe GmbH Arcadiastrasse 10, 40472 Düsseldorf, Germar Tel: +49-211-6503-0, Fax: +49-211-6503-1327 Renesas Electronics (China) Co., Ltd. Room 1709 Quantum Plaza, No.27 ZhichunLu, Haidian District, Beijing, 100191 P. R. China Tel: +86-10-8235-1155, Fax: +86-10-8235-7679 Renesas Electronics (Shanghai) Co., Ltd. Unit 301, Tower A, Central Towers, 555 Langao Road, Putuo District, Shanghai, 200333 P. R. China Tel: +86-21-2226-0888, Fax: +86-21-2226-0999 Renesas Electronics Hong Kong Limited Unit 1601-1611, 16/F., Tower 2, Grand Century Place, 193 Prince Edward Road West, Mongkok, Kowloon, Hong Kong Tel: +852-2265-6688, Fax: +852 2886-9022 Renesas Electronics Taiwan Co., Ltd. 13F, No. 363, Fu Shing North Road, Taipei 10543, Taiwan Tel: +886-2-8175-9600, Fax: +886 2-8175-9670 Renesas Electronics Singapore Pte. Ltd. 80 Bendemeer Road, Unit #06-02 Hyflux Innovation Centre, Singapore 339949 Tel: +65-6213-0200, Fax: +65-6213-0300 Renesas Electronics Malaysia Sdn.Bhd. Unit 1207, Block B, Menara Amcorp, Amco Amcorp Trade Centre, No. 18, Jln Persiaran Barat, 46050 Petaling Jaya, Selangor Darul Ehsan, Malaysia Unit 1207, Block B, Menara Amcorp, Amcorp Tel: +60-3-7955-9390, Fax: +60-3-7955-9510 Renesas Electronics India Pvt. Ltd. No.777C, 100 Feet Road, HAL 2nd Stage, Indiranagar, Bangalore 560 038, India Tel: +91-80-67208700, Fax: +91-80-67208777 Renesas Electronics Korea Co., Ltd. 17F, KAMCO Yangjae Tower, 262, Gangnam-daero, Gangnam-gu, Seoul, 06265 Korea Tei: +822-558-3737, Fax: +822-558-5338